w.e.f Academic Year 2012-13

'G' Scheme

	MAHARASHTRA STATE BOARD OF TECHNICAL EDUCATION, MUMBAI															
	TEACHING AND EXAMINATION SCHEME															
COU	RSE NAME : DIPLOMA IN	I TEXTIL	E TECH	NOLC)GY											
COU	COURSE CODE : TC															
DUR	ATION OF COURSE : SIX	SEMEST	TERS							WITH	EFFEC	CT FRC	DM : 20	12-13		
SEM	ESTER : FIFTH									DURA	TION :	16 WE	EKS			
PAT	<u> FERN : FULL TIME - SEM</u>	ESTER					r			SCHEN	AE : G					
SD		Abbrovi	SUB	TF	ACHI	NG			E	XAMINA	TION S	CHEME				SW
NO.	SUBJECT TITLE	ation	CODE	S	CHEM	E	PAPER	TH	(1)	PR	(4)	OR	R (8)	TW	(9)	(17500)
				TH	TU	PR	HRS.	Max	Min	Max	Min	Max	Min	Max	Min	()
1	Textronics β	TEX	17563	03		02	03	100	40					25@	10	
2	Technology of Dyeing-II	TOD	17564	03		03	03	100	40	50#	20			25@	10	
3	Technology of Printing-II	TOP	17565	03		03	03	100	40	50#	20			25@	10	
4	Technology of Finishing-II	TOF	17566	03		03	03	100	40			25#	10	25@	10	
5	Process & Quality Control in Wet Processing	PQC	17567	03			03	100	40							50
6	Computer Aided Textile Design & Colour	CAT	17077			02								25@	10	
7	Professional Practices-III	PPT	17078			03								50@	20	
8	Industrial Training	ITR	17053			**						50#	20	50@	20	
			TOTAL	15		16		500		100		75		225		50
Stude	nt Contact Hours Per Week:	31 Hrs.														
THE	ORY AND PRACTICAL PE	ERIODS ()F 60 MIN	NUTE	S EA(CH.										
Total	Marks : 950															
@ - I	@ - Internal Assessment, # - External Assessment, \$ - Common to All Conventional Diploma, No Theory Examination, β - Common to TX															
*-Ass	*-Assessment of Industrial Training in Fifth semester.															
Abbr	Abbreviations: TH-Theory, TU- Tutorial, PR-Practical, OR-Oral, TW- Termwork, SW- Sessional Work.															
Conduct two class tests each of 25 marks for each theory subject. Sum of the total test marks of all subject are to be converted out of 50 marks as																
	sessional work (SW).					.1										
	Progressive evaluation is to	be done by	y subject to	eacher	as per	the pr	evailing of	curricul	um imp	Iementa	tion and	assess	ment no	orms.		
	Code number for TH, PR, O	R and TW	are to be	given	as suff	fix 1, 4	, 8, 9 resp	pectivel	y to the	subject	code.					

Course Name : Diploma in Textile Manufactures / Diploma in Textile Technology

Course Code : TX/TC Semester : Fifth Subject Title : Textronics Subject Code : 17563

Teaching and Examination Scheme:

Teaching Scheme					Examinati	on Scheme		
TH	TU	PR	PAPER HRS	TH	PR	OR	TW	TOTAL
03		02	03	100			25@	125

NOTE:

- > Two tests each of 25 marks to be conducted as per the schedule given by MSBTE.
- Total of tests marks for all theory subjects are to be converted out of 50 and to be entered in mark sheet under the head Sessional Work (SW).

Rationale:

Textile Technology has been advanced by leaps and bounds. The present day situation needs the textile machinery, which can produce the best quality fabric with very high production rates. To keep the cost production the lowest is the order of day. For this textiles machinery manufacturers have introduced many electronic devices to indicate, measure and control various aspects of process. It has been possible to monitor process by use of microprocessors. This subject intends to impart basic knowledge regarding the electronic components used in machines, principles and their carry out function.

Objectives:

The Student will be able to:

- 1. Understand working of electronics devices.
- 2. Understand the working principles of sensors and actuators.
- 3. Understand various applications of electronics devices in textiles.



Detail Content:

Chapter	Торіс	Hours	Marks
	Passive components		
	Specific Objectives:		
	Student will be able to		
	1. Describe types of passive components		
1.	2. Determine value of resistance of resistor from color code	06	10
	Introduction, active & passive components,		
	Resistors- principle, specifications, types, color coding		
	Capacitors- property, specifications, types		
	Inductors- property, specifications, types		
	Semiconductor devices		
	Specific Objectives:		
	Student will be able to		
	1. Describe types of materials and semiconductors		
	2. Describe working of semiconductor diode and transistor		
	3. State applications of diodes and transistors		
_	Classification of material- conductors, semiconductors, insulators		24
2.	Semiconductor types- intrinsic, extrinsic- P & N type	10	
	PN junction diode- unbiased, forward & reverse bias,		
	VI characteristics of diode, application- full wave rectifiers		
	Transistor- construction, types- PNP & NPN, working		
	Operating regions- active, cut off, saturation;		
	Application- amplifier, transistor as a switch		
	Op-amp- introduction, block diagram, /41 pin out,		
	Applications- inverting, non inverting & differential amplifier		
	Sensors, actuators and signal conditioning		
	Specific Objectives:		
	Student will be able to		
	1. Specify different types of sensors and actuators used in textile		
	2 Describe working principle of specified sensor actuator		
	Ontical sensors I DR photodiode phototransistor I ED onto		
3.	coupler	10	20
	Displacement sensor- LVDT canacitive sensor- level measurement		
	Force & weight measurement- strain gauge humidity sensors		
	Temperature sensors- RTD thermister thermocouple		
	Pressure sensor- bourdon tubes, bellows		
	Actuators- relays, contactors, solenoids, electric & pneumatic		
	Signal conditioning- principle, need of bridges, data converters		
	Control systems		
	Specific Objectives:		
	Student will be able to		
4.	1. Classify different types of control system	04	10
	Introduction, open loop & closed loop control system		
	Automatic textile control system		
	Combined loop control system		
	Digital Electronics, Microcontroller and PLC		
5	Specific Objectives:	12	24
5.	Student will be able to	12	24
	1. Differentiate between digital and analog electronics		

	Total	48	100
	Applications- blow room, card autoleveller, yarn evenness tester, Tensile testing, sizing, automatic weft straightening		
	and devices in textiles		
6.	1. Explain applications of various types of electronic sensors	06	12
	Student will be able to		
	Specific Objectives:		
	Applications		
	Programmable Logic Controller- introduction, block diagram		
	Architecture of 8051 [programming, instruction set not included]		
	Introduction to microcontroller, features of 8051		
	Memory- ROM & RAM (in brief, only basic concepts)		
	Counter – asynchronous up and down counter		
	Binary number system, digital gates, flip flops- RS, D & JK		
	Difference between analog and digital electronics		
	4. Explain use of microcontroller and PLC		
	3. Convert decimal number to binary number and vice versa		
	2. Explain function of various digital gates and circuits		

Practical: Skills to be developed

Intellectual skills

- 1. Interpret Circuit diagrams.
- 2. Follow standard test procedures.

Motor skills

1. Measure different parameters accurately.

List of Practical:

- 1. Draw VI characteristics of forward & reverse bias of diode.
- 2. Draw input and output voltage waveforms of full wave rectifier.
- 3. Determine voltage gain of inverting and non inverting amplifier using op-amp.
- 4. Measure temperature using RTD/ thermister.
- 5. Measure weight using strain gauge.
- 6. Draw LDR characteristics.
- 7. Measure displacement using LVDT.
- 8. Verify truth tables of basic gates.
- 9. Verify truth tables of RS, D, JK flip flop.

References:

Books:

Sr. No.	Author	Title	Publication
1.	R. S. Sedha	A Text Book of Applied Electronics	S. Chand & Company
2.	Madhuri Joshi	Electronic Components	A. H. Wheeler Publication
3.	A. K. Sawhney	Electrical & Electronics measurements & instrumentation	Dhanpat Rai Publications
4.	Dr. S. D. Bhide, S. Satyanarayan, N. A. Jalgaonkar	Feed Back Control System	Technova Publication, Pune

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5.	Ramakant Gaikwad	Op–amp & Linear Integrated Circuits	Pearson Publication
6.	R. P. Jain	Modern Digital Electronics	Tata McGraw Hill
7.	Kenneth Ayala	The 8051 Microcontroller	Cengage Learning, India Edition
8.	Mitsubishi, Messung Company	PLC Hardware/Instruction Manual	Mitsubishi, Messung Company
9.	Hiren Joshi, Gauri Joshi	Electronic controls in textile machines	NCUTE training program

Course Name : Diploma in Textile Technology Course Code : TC Semester : Fifth Subject Title : Technology of Dyeing-II Subject Code : 17564

Teaching and Examination Scheme:

Teac	ching Scł	neme			Examinati	on Scheme		
TH	TU	PR	PAPER HRS	TH	PR	OR	TW	TOTAL
03		03	03	100	50#		25@	175

NOTE:

- > Two tests each of 25 marks to be conducted as per the schedule given by MSBTE.
- > Total of tests marks for all theory subjects are to be converted out of 50 and to be entered in mark sheet under the head Sessional Work (SW).

Rationale:

The chemical processing of textiles is a value addition process by way of enhancing their aesthetic properties through dyeing and printing. In the second year of this course the students are taught about the preparatory processes before dyeing and printing on most common machines used in Indian Textile Industry.

In past few years many developments has been taken place in this area and new techniques with ultra modern machines have been introduced. Use of such machines becomes advisable for better quality and high production accompanied by other benefits like lower consumption of auxiliaries, water, and power etc. some of the machines impart special effects to the textiles.

Moreover, due to advent of synthetic fibres, many techniques have been developed to treat the textiles made from synthetic fibres. The knowledge of this and the modern machines is very essential for the chemical processing technologist. This subject intends to impart the knowledge and skills in above-mentioned areas of the chemical processing of textiles.

General Objectives:

The students will be able to:

- Understand basic concepts of dyeing of synthetic fibres
- Know application methods of dyeing of synthetic fibres by various dyes.
- Understand process control and Quality control parameters.
- Understand dyeing methods of blended fabrics, denim, and various special fabrics.



Contents: Theory

Topic and Contents	Hours	Marks
Topic 1: Dyeing of Polyester		
Specific Objectives:		
State properties of disperse dyes		
Describe different dveing methods of polvester		
▶ Identify faults and remedies in dyeing		
Contents:		
Properties of disperse dues		
 Classification of disperse dyes 		
 Effect of pre-treatment's and heat setting on dveing behaviour of 		
• Effect of pre-treatment's and heat setting on dyeing behaviour of	12	22
 Auxiliaries used in polyester dyeing 		
 Dveing Methods - 		
 Carrier method 		
 High Temperature High Pressure dveing method. 		
Thermosol dyeing method,		
Mass colouration of polyester.		
• Dyeing of texturised & micro denier PET.		
Concept of rapid dyeing techniques.		
• Faults in dyeing and their corrections.		
Topic 2: Dyeing of Acrylic		
Specific Objectives:		
Describe different dyeing methods of Acrylic		
Identify faults and remedies in dyeing		
Contents:		
• Mechanism of dyeing,		
Retarders used in acrylic dyeing		
• Dyeing procedure	08	16
• Effect of temperature, compatibility value, saturation value, saturation		
limit, Saturation factor		
• Carrier dyeing		
• Dyeing method for acrylic yarns		
• Stripping of cationic dyes		
• Dyeing with disperse dyes		
Fastness properties		
Topic 3: Dyeing of Nyion		
> Describe different dueing methods of Nulon		
 Identify faults and remedies in dveing 		
Contents.	07	14
Selection of dyes levelling agents swelling agents	07	17
 High and low temperature dveing of nylon 		
• Dveing with acid, disperse and reactive dves.		
• Faults and remedies in nylon dveing.		
Topic 4: Dyeing of Blended Fabrics		
Specific Objectives:		
Describe different dyeing methods of blended fabric	10	20
Identify faults and remedies in dyeing		

Contents:		
• Dyeing of polyester/Cotton,		
• Dyeing of polyester/Viscose,		
• Dyeing of polyester/wool,		
• Dyeing of polyester/acrylic,		
• Dveing of Acrylic/nylon, Acrylic/wool		
• Dveing of Nylon/Cotton. Nylon/Wool		
Topic 5: Introduction to Yarn Dyeing		
Specific Objectives: Students will be able to		
Describe yarn dyeing methods		
Identify faults and remedies in dyeing		
Contents:	05	10
• Yarn dyeing – hank form, package form,		-
• Soft winding – winding angle, package density		
 Advantages and limitations of dyeing methods 		
• Faults and remedies in yarn dyeing		
Topic 6: Dyeing Machinery		
Specific Objectives: Students will be able to		
Describe construction and working of various dyeing machines		
State advantages and disadvantages of different dyeing machine		
Contents:	0.6	10
Package Dyeing machine:	06	18
• H.T. H.P. beam dyeing machines,		
• Jet dyeing machine,		
• Soft flow dyeing machine.		
• Continuous dyeing ranges (CDR).		
Total	48	100

Practical: Skills to be developed:

Intellectual Skills:

- 1) Calculate quantities of chemicals and auxiliaries
- 2) Select chemicals

Motor Skills:

- 1) Programming of dyeing machine
- 2) Operation of dyeing machines
- 3) Observe quality of dyed substrate

List of Practicals: (Any ten)

- 1) Dyeing of polyester by carrier dyeing method.
- 2) Dyeing of polyester by H.T.H.P. dyeing method
- 3) Dyeing of texturized polyester by thermosol dyeing method
- 4) Production of compound shades using disperse dye.
- 5) Dyeing of acrylic with Basic, Cationic and disperse dyes.
- 6) Computer colour matching. Preparation of at least 3 formulations for polyester, polyester /

Cotton and polyester /Viscose

- 7) Dyeing of Nylon with acid, metal complex and disperse dyes.
- 8) Dyeing of polyester/ cotton blends with various dyes. Any one
- 9) Dyeing of polyester/ wool blends with various classes of dyes. Any one
- 10) Dyeing of polyester/ acrylic blends with various classes of dyes. Any one
- 11) Cross dyeing of polyester / cotton blends with various classes of dyes. Any one
- 12) Production of compound shades using azoic colours
- 13) Production of compound shade on polyester / cotton blends
- 14) Dyeing of polyester yarn in package form on H.T.H.P. package dyeing machine

Learning Resources: Books:

Sr. No.	Author	Title	Publisher
1	M. L. Gulrajni	Dyeing of Polyester & Its Blends	I I T, Delhi Textile Department
2	K. V. Datye & A. A. Vaidya	Chemical Processing of Synthetic and Their Blends	Sevak Publication
3	R. M. Mittal & S. S. Trivedi	Chemical Processing of Polyester / Cellulosic Blends	ATIRA, Ahmedabad
4	Dr. V. A. Shenai	Tech. of Dyeing	Sevak Publication
5	R. S. Bhagwat	Handbook Of Textile Processing Machinery	Colour Publication, Mumbai

Course Name : Diploma in Textile Technology Course Code : TC Semester : Fifth Subject Title : Technology of Printing-II Subject Code : 17565

Teaching & Examination Scheme:

Teaching Scheme					Examinati	on Scheme		
TH	TU	PR	PAPER HRS.	TH	PR	OR	TW	TOTAL
03		03	03	100	50#		25@	175

NOTE:

- > Two tests each of 25 marks to be conducted as per the schedule given by MSBTE.
- > Total of tests marks for all theory subjects are to be converted out of 50 and to be entered in mark sheet under the head Sessional Work (SW).

Rationale:

When the synthetic fibres came into existence, the existing cotton dyes, chemicals and finishing agents found no use for the processing of synthetics therefore, new dyes came into existence for dyeing and printing. Synthetic fibres being thermoplastic in nature, the conventional methods of printing sequence fail to provide serviceability to the customer. The technological advancements introduced new techniques and chemicals. The students should be given through knowledge of the same. This subject intends to impart the modern knowledge of printing.

General Objectives:

The students will be able to:

- 1. Describe printing of synthetic fibres with different classes of dyes.
- 2. Understand get the knowledge of transfer printing.
- 3. Understand Know the recent developments in textile printing.



Contents: Theory

Topic and Contents	Hours	Marks
Topic 1: Printing Of Polyester		
Specific Objectives:		
> Describe various print fixation methods for polyester fabric		
Describe discharge and resist printing on polyester		
Contents:		
Preparation of Polyester fabric for Printing		•
• Study of Various thickeners for Printing on Polyester	14	30
• Various print fixation methods and mechanism of print fixation		
• Selection criteria of dves		
• Various discharging and resisting agents		
• Discharge and resist style of printing on Polyester		
After treatments		
Tonic 2. Printing of Polyester and Their Blends		
Specific Objectives:		
\blacktriangleright Describe printing of P/C P/W P/acrylic blended fabric		
 Describe speciality prints – Brasso and nigments printing 		
Contents:		
• Printing of P/C blended fabrics with disperse / reactive		
disperse/vat system	08	18
 Single dye application on blended fabric 		
 Direct style of printing on Polyester/ wool Polyester/ Acrylic 		
blends		
 Printing of P/C blends with pigments. Selection criteria of binders. 		
 Brasso style of printing 		
Tonic 3: Printing of servic		
Specific Objectives		
> Describe printing of acrylic fabric		
Contents:	04	08
• Direct discharge style of printing on acrylic fabric fixation	07	00
methods and after treatments		
 Selection criteria of dves 		
Topic 4: Printing of Nylon		
Specific Objectives:		
Describe printing of Nylon fabric with different dyes		
 Describe discharge and resist printing on nylon 		
Contents:	06	12
• Preparation of Nylon fabric for printing	00	
• Direct style of printing with acid metal complex and disperse dyes		
• Discharge and resist style of printing on pylon fixation methods		
and after treatments.		

Topic 5: Transfer Printing		
Specific Objectives:		
State concept of transfer printing		
Describe machineries for paper printing and fabric printing for		
transfer printing		
Contents:		
• Mechanism of transfer printing,	10	18
• Methods of transfer printing, Process sequence, Advantages and		
disadvantages of transfer printing.		
• Selection criteria of paper, ink and disperse dyes for transfer		
printing		
 Machineries used for printing paper for transfer printing. 		
 Machineries used for transfer printing. 		
Topic 6: Recent developments in Printing		
Specific Objectives:		
State concept of inkjet printing, carpet printing		
Describe printing with natural dyes	06	14
Contents:	00	14
 Ink jet printing - concept, classification 		
• Printing with Natural dyes - advantages and disadvantages. Faults,		
their prevention and correction		
Total	48	100

Practical: Skills to be developed;

Intellectual skills:

- 1. Selection of thickening paste.
- 2. Use of different styles of printing on synthetic fabric.

Motor skill:

- 1. Preparation of screen.
- 2. Preparation of printing paste.
- 3. Printing on fabric

List of Experiments:

- 1. Stock & reduction thickening in printing.
- 2. Direct style of printing on 100 % polyester using disperse dye.
- 3. Direct style of printing on 100 % polyester using Pigments.
- 4. Direct style of printing by using carrier.
- 5. Discharge style of printing of polyester by using various reducing agents.
- 6. Resist style of printing on polyester.
- 7. Printing of acrylic fabric by using disperse dyes.
- 8. Printing of nylon with acid dyes.
- 9. Printing of nylon with disperse dyes.
- 10. Printing of PET / COTTON blended fabrics by disperse/reactive dyes.
- 11. Brasso style of printing.

Learning Resources: Books:

Sr. No.	Author	Title	Edition	Year of Publication	Address of Publisher
1	Dr. K.V. Datye & A. A. Vaidya	Chemical Processing of Synthetic and its Blends	2 nd	1984	A Wiley Inter Science Publication
2	R. M. Mittal & S. S. Trivedi	Chemical Processing of Polyester & Cellulosic Blends	3 rd	1984	ATIRA, Ahemadabad
3	L. W. C. Miles	Textile Printing	2^{nd}	1981	The Dyer Company Publication Trust
4	Dr. V. A. Shenai	Technology. of Printing, Vol. IV	3 rd	1990	Sevak Publication
5	W. Clerke	An Introduction to Textile Printing	3 rd	1974	Newnes Butterworth

Course Name : Diploma in Textile Technology Course Code : TC Semester : Fifth Subject Title : Technology of Finishing-II Subject Code : 17566

Teaching & Examination Scheme:

Teac	hing Scl	neme		Examination Scheme				
TH	TU	PR	PAPER HRS.	TH	PR	OR	TW	TOTAL
03		03	03	100		25#	25@	150

NOTE:

- > Two tests each of 25 marks to be conducted as per the schedule given by MSBTE.
- > Total of tests marks for all theory subjects are to be converted out of 50 and to be entered in mark sheet under the head Sessional Work (SW).

Rationale:

When the synthetic fibres came into existence, the existing cotton dyes, chemicals and finishing agents found no use for the processing of synthetics therefore, new dyes came into existence for dyeing and printing. Synthetic fibres being thermoplastic in nature, the conventional methods of printing sequence and finishing agents fail to provide serviceability to the customer. The technological advancements introduced new techniques and chemicals. The students should be given through knowledge of the same. This subject intends to impart the modern knowledge of printing and finishing.

Objectives:

The students will be able to:

- 1. Understand mechanical and chemical finishes.
- 2. Describe different finishes applied on textile fabric.
- 3. Understand recent finishes used for textiles.



Contents: Theory

Topic 1: Heat SettingSpecific objectives:> State the importance and objects of Heat setting> Describe types of setting, Structural changes during the process> State process parameters, Method of evaluation.Contents :1.1 Objects, Types of setting,1.2 Mechanism of Heat setting,1.3 Stages of Heat Setting,1.4 Structural changes brought about by heat setting,1.5 Heat setting conditions for 100% PET, Textured PET, P/C, P/V, P/Wfabrics,1.6 Evaluation of efficiency of heat setting by shrinkage method.Topic 2: Anti-pillingSpecific objectives:> State mechanism of pilling Factors affecting pilling
Specific objectives:> State the importance and objects of Heat setting> Describe types of setting, Structural changes during the process> State process parameters, Method of evaluation.Contents :1.1 Objects, Types of setting,081.2 Mechanism of Heat setting,1.3 Stages of Heat Setting,1.4 Structural changes brought about by heat setting,1.5 Heat setting conditions for 100% PET, Textured PET, P/C, P/V, P/Wfabrics,1.6 Evaluation of efficiency of heat setting by shrinkage method.Topic 2: Anti-pillingSpecific objectives:> State mechanism of pilling Factors affecting pilling
 State the importance and objects of Heat setting Describe types of setting, Structural changes during the process State process parameters, Method of evaluation. Contents: Objects, Types of setting, Mechanism of Heat setting, Mechanism of Heat setting, Stages of Heat Setting, Structural changes brought about by heat setting, Heat setting conditions for 100% PET, Textured PET, P/C, P/V, P/W fabrics, Evaluation of efficiency of heat setting by shrinkage method. Topic 2: Anti-pilling Specific objectives: State mechanism of pilling Factors affecting pilling
 Describe types of setting, Structural changes during the process State process parameters, Method of evaluation. Contents: Objects, Types of setting, Mechanism of Heat setting, Mechanism of Heat setting, Stages of Heat Setting, Structural changes brought about by heat setting, Heat setting conditions for 100% PET, Textured PET, P/C, P/V, P/W fabrics, Evaluation of efficiency of heat setting by shrinkage method. Topic 2: Anti-pilling Specific objectives: State mechanism of pilling Factors affecting pilling
 ➢ State process parameters, Method of evaluation. Contents: 1.1 Objects, Types of setting, 1.2 Mechanism of Heat setting, 1.3 Stages of Heat Setting, 1.4 Structural changes brought about by heat setting, 1.5 Heat setting conditions for 100% PET, Textured PET, P/C, P/V, P/W fabrics, 1.6 Evaluation of efficiency of heat setting by shrinkage method. Topic 2: Anti-pilling Specific objectives: ➢ State mechanism of pilling Eactors affecting pilling
Contents :081.1 Objects, Types of setting,081.2 Mechanism of Heat setting,081.3 Stages of Heat Setting,141.4 Structural changes brought about by heat setting,151.5 Heat setting conditions for 100% PET, Textured PET, P/C, P/V, P/W16fabrics,161.6 Evaluation of efficiency of heat setting by shrinkage method.16Topic 2: Anti-pilling16Specific objectives:16▶ State mechanism of pilling Factors affecting pilling
1.1 Objects, Types of setting, 08 20 1.2 Mechanism of Heat setting, 1.3 Stages of Heat Setting, 1.4 Structural changes brought about by heat setting, 1.4 Structural changes brought about by heat setting, 1.5 Heat setting conditions for 100% PET, Textured PET, P/C, P/V, P/W 6 1.6 Evaluation of efficiency of heat setting by shrinkage method. 100 100 Topic 2: Anti-pilling 100 100 Specific objectives: 100 100 State mechanism of pilling Eactors affecting pilling 100
 1.2 Mechanism of Heat setting, 1.3 Stages of Heat Setting, 1.4 Structural changes brought about by heat setting, 1.5 Heat setting conditions for 100% PET, Textured PET, P/C, P/V, P/W fabrics, 1.6 Evaluation of efficiency of heat setting by shrinkage method. Topic 2: Anti-pilling Specific objectives: State mechanism of pilling Factors affecting pilling
 1.3 Stages of Heat Setting, 1.4 Structural changes brought about by heat setting, 1.5 Heat setting conditions for 100% PET, Textured PET, P/C, P/V, P/W fabrics, 1.6 Evaluation of efficiency of heat setting by shrinkage method. Topic 2: Anti-pilling Specific objectives: > State mechanism of pilling Eactors affecting pilling
 1.4 Structural changes brought about by heat setting, 1.5 Heat setting conditions for 100% PET, Textured PET, P/C, P/V, P/W fabrics, 1.6 Evaluation of efficiency of heat setting by shrinkage method. Topic 2: Anti-pilling Specific objectives: ➢ State mechanism of pilling Eactors affecting pilling
 1.5 Heat setting conditions for 100% PET, Textured PET, P/C, P/V, P/W fabrics, 1.6 Evaluation of efficiency of heat setting by shrinkage method. Topic 2: Anti-pilling Specific objectives: ➢ State mechanism of pilling Factors affecting pilling
fabrics, 1.6 Evaluation of efficiency of heat setting by shrinkage method. Topic 2: Anti-pilling 5 Specific objectives: > > State mechanism of pilling Factors affecting pilling
1.6 Evaluation of efficiency of heat setting by shrinkage method. Topic 2: Anti-pilling Specific objectives: ➤ State mechanism of pilling Factors affecting pilling
Topic 2: Anti-pilling Specific objectives: > State mechanism of pilling Factors affecting pilling
 Specific objectives: State mechanism of pilling Factors affecting pilling
State mechanism of pilling Factors affecting pilling
. Since meeting of prints. I welter wheeling prints.
$\blacktriangleright \text{ Describe methods to reduce pilling.} \qquad 06 \qquad 12$
Contents :
2.1 Definition of pill, Mechanism of pilling,
2.2 Factors affecting pilling.
2.3 Various physical & chemical methods to minimize pilling.
Topic 3: Foam Finishing
Specific objectives:
State importance and advantages of foam finishing.
State factors affecting the process and methods of application.
Contents: $10 20$
3.1 Definition of foam & blow ratio,
3.2 Properties of foam, stability of foam,
3.3 Factors affecting stability of foam,
3.4 Various methods of foam application.
3.5 Advantages & disadvantages of foam finishing.
Topic 4: Soil Release Finishes
Specific objectives:
State the importance and Objects of soil release finish.
> Describe chemistry of soil release finishes & Method of evaluation.
Contents: 00 10
4.1 Definition of soil, Types of soils, Mechanism of soiling,
4.2 Factors affecting solling of fabrics,
4.5 Various types of Soll release finishing agents,
4.4 Evaluation of efficiency of soil release finishing.
1 opic 5: Finishing of special sorts
Specific objectives:
 State missing sequence for special sorts. State process parameters during finishing
Contents:
5.1 Finishing of woolen & worsted fabrics
5.2 Finishing of knitted fabrics
5.2 Finishing of micro denier Polyester fabrics
5.4 Finishing of polyester for silk finish

 Topic 6: Novel Finishes Specific objectives: > Understand latest finishes used in the market. > Describe applications of nano technology in textile finishing. Contents: 6.1 Concept of macro, micro and nano emulsion. 6.2 Microencapsulation in textile finishing. 6.3 Introduction to nano technology. 6.4 Applications of nano technology in textile finishing. 	10	20
Total	48	100

Practical: Skills to be developed:

Intellectual Skills:

- 1) Selection of various finishing ingredients.
- 2) Calculate quantities of finishing agents.
- 3) Interpret effect of different parameters.

Motor Skill:

- 1) Preparation of solutions.
- 2) Applying finishes by various techniques.
- 3) Carryout various tests.

List of Practicals:

- 1) Preparation and application of Blue Tone and Red Tone on Polyester and its blends.
- 2) Application & evaluation of various types of softeners on polyester and its blends.
- 3) Application of OBA on Polyester by continuous & exhaust method.
- 4) Heat setting of 100% Polyester fabric, its blends and it's evaluation using shrinkage method.
- 5) Weight reduction finishing for 100% Polyester fabric.
- 6) Soil release finishing of Polyester, its blends and evaluation.
- 7) Soft, Medium and Stiff finishing of Carbonized fabric.
- 8) Biopolishing (Enzyme wash) of knitted cotton fabric.
- 9) Stone wash effect on denim garments.
- 10) Stone less stone wash effect on cotton garments.

Learning Resources: Books:

DOOM	3 •				
Sr. No.	Author	Title	Edition	Year of Publication	Address of Publisher
1	M.L. Gulrajani	Silk Dyeing, Printing & Finishing	2 nd	1988	Dept. Of Textile Technology, IIT Delhi
2	K.V. Datye & A.A. Vaidya	Chemical Processing of Synthetic And Its Blends	2 nd	1984	A Wiley Interscience Publication
3	V. A. Shenai	Tech. of Finishing Vol. X	3 rd	1990	Sevak Publication
4	J.T. Marsh	Introduction To Textile Finishing	2^{nd}	1979	B.I. Publication
5	Marks, Atlas & Wooding	Chemical after Ttreatments of Textiles.	4 th	1971	Wiley Interscience
6	R.M. Mittal & S. S Trivedi	Chemical Processing of Polyester & Cellulosic Blends	3rd	1984	ATIRA, Ahemadabad

Course Name : Diploma in Textile Technology Course Code : TC Semester : Fifth Subject Title : Process & Quality Control in Wet Processing Subject Code : 17567

Teaching and Examination Scheme

Teac	hing Scl	heme		Examination Scheme				
TH	TU	PR	PAPER HRS.	TH	PR	OR	TW	TOTAL
03			03	100				100

NOTE:

- > Two tests each of 25 marks to be conducted as per the schedule given by MSBTE.
- Total of tests marks for all theory subjects are to be converted out of 100 and to be entered in mark sheet under the head Sessional Work (SW).

Rationale:

The chemical processing of textiles is a part of textile manufacturing process, which has various types of machines, which treat the fabric in stages to give desired properties or finishes suitable for particular use. During the processing for efficient working on a shop floor process control in every department is essential. The product of every department is also required to check for quality. These quality tests give assurance of quality to customer and manufacturer. Indirectly it helps to maintain efficiency of existing and next processing. The processing technologist should have knowledge of these aspects too.

General Objectives:

The students will be able to: -

- 1. Understand production norms for varies stages of processing
- 2. Describe process control in dye-house.
- 3. Understand quality control in dye-house.
- 4. State various quality and process control norms in dye-house.



Theory:

Topic and Contents	Hours	Marks
Topic 1: Introduction of Process and Quality Control		
Specific Objectives:		
State object of process and quality control		
Describe method of working quality department in industry.		
Contents:		
 Definition of process and quality control 	06	10
Necessity of process control	06	12
Approach towards process control.		
• Definition of quality		
• Importance of quality assurance.		
• Structure and functions of quality assurance department.		
Topic 2: Process Control in Bleaching		
Specific Objectives:		
State different process control parameters in bleaching department.		
Identify different practical problems and solutions		
Describe production norms of each process.		
Contents:	07	14
 Process control parameters in singeing, desizing. 	07	17
 Process control parameters in scouring, bleaching and mercerization 		
continuous bleaching range.		
• Problem and remedies in pretreatments.		
• Norms and check points of above parameters.		
Topics 3: Process Control in Dyeing		
Specific Objectives:		
Understand and use different process controls in dyeing machines		
Apply effective production control in dyeing.		
State production norms of each dyeing process.		
Contents:	05	12
• Process control parameters for jiggers, padding mangles, jet	00	
• Dyeing m/c., package dyeing m/cs., soft flow dyeing m/cs. And		
continuous dyeing range.		
• Lab to bulk recipe formulation		
 Measures to achieve RIGHT FIRST TIME dyeing. 		
Problem and remedies in dyeing.		
Topics 4: Process Control in Printing		
Specific Objectives:		
 State different process controls in printing machines. 		
 Describe effective production control in printing. 		
 State production norms of each printing process. 	06	12
Contents:		
 Process control parameters for Flat bed screen printing m/c, 		
Rotary screen printing m/c.		
Problem and remedies in printing.		
Topics 5: Process Control in Finishing		
Specific Objectives:	06	14
State different process controls in finishing machines.		

Describe effective production control in finishing.		
State production norms of each finishing process		
Contents:		
• Process control parameter for stenters, sanforising, calenders, drying		
range.		
 Problem and remedies in finishing. 		
Topics 6: Quality Control in Pretreatment		
Specific Objectives:		
Describe various testing methods in pre-treatment for quality.		
State existing quality norms for each stage of processing.		
Contents:	06	12
• Various Testing methods like : Whiteness, Ash content, Barium		
activity number, Axial Ratio, Carboxyl group content, Copper		
number, Weight loss, Fluidity		
• Norms for the above test.		
Topics 7: Quality Control in Dyeing and Printing		
Specific Objectives:		
Describe various testing methods in dyeing and printing for quality.		
State existing quality norms in dveing and printing.	0.6	
Contents:	06	12
• Various testing methods like: Light, Washing, Rubbing, Sublimation,		
Perspiration		
• Norms for the above test.		
Topics 8: Quality Control in Finishing		
Specific Objectives:		
Describe various testing methods in finishing for quality.		
State existing quality norms for finishing.		
Contents:	0.6	10
• Various testing methods like –	06	12
- Iodine absorption.		
- Crease recovery angle		
- Bending length		
• Norms for the above test.		
Total	48	100

Learning Resources:

Books:

Sr. No	Author	Title	Publisher
01	Dr. V. K. Kothari	Testing and Quality Management-Vol I	IAFL Publication, New Delhi.
02	ATIRA	Norms for the textile industry Part-III	ATIRA, Ahmedabad
03	ATIRA, BTRA, SITRA, NITRA	Norms in Textile Industry	ATIRA, BTRA, SITRA, NITRA
04	Lawrence S.	Industrial quality	St. Lucie Press, Washington D. C.
05	James Park and John Shore	Dyes House Management Manual	Multi-tech publishing co. Mumbai-77

Course Name : Diploma in Textile Technology Course Code : TC Semester : Fifth Subject Title : Computer Aided Textile Design & Colour Subject Code : **17077**

Teaching and Examination Scheme:

Tea	ching Sch	ieme		Examination Scheme				
TH	TU	PR	PAPER HRS.	TH	PR	OR	TW	TOTAL
		02					25@	25

Rationale

A Microsoft windows based CAD system or any of its equivalent system for textile design helps manufactures and designers to deliver superior fashion products in a more timely and efficient manner to the market. The software has been devised as a natural extension of a designer's designs process.

The working of the systems have been designed as natural extensions of the manual designing processes. A user is not expected to know much about computers, but knowledge of textile design techniques is beneficial. Through strong development and regular information with its large and prestigious customer base, the products are upgraded to the latest trends in Textile and Computer technology.

General Objectives:

The students will be able to:

Intellectual Skill:

- 1) Create textile design with CAD software.
- 2) Use different motif /colour patterns as per need and end use of textile design.

Motor Skill:

- 1) Operate computer
- Efficiently use the CAD software to develop appropriate designs as per requirement of customers



Contents – **Theory** (To be taught during practical hours)

Topic and Contents
01. Textile Repeat
02. Colour Reduction
03. Scanning
04. Scanned Images
05. Drawing, Painting and Editing tools
06. Colour management and auto-colour ways wizard.
07. Colour separation and plotting
08. Auto plotting
09. Draping and Texture mapping

List of Experiments:-

- 1) Development of motifs natural
- 2) Development of motifs Geometrical
- 3) Development of motifs Decorative
- 4) Development of motifs Abstract
- 5) Development of shirting design Stripes
- 6) Development of shirting design Checks
- 7) Development of ladies dress material design.
- 8) Development of textile design with squire rectangle base.
- 9) Development of textile design with half drop base.
- 10) Development of textile design with diamond base.
- 11) Development of textile design with ogee base.
- 12) Development of textile design with satin base.

Learning Resources:

Books:

Sr. No.	Author	Title	Publisher
01	Shah & Gandhi	Instrumental colour measurement and computer aided colour matching for textiles	Mahajan Books, Ahmedabad
02	Watson W.	Textile design and colour	Longmans Greens & co.,
03	Quin Bradly	Textile designer at the cutting edge	Quin bradly, London
04	Gawand K. D.	Colour matching	

Course Name : Diploma in Textile Technology Course Code : TC Semester : Fifth Subject Title : Professional Practices-III Subject Code : **17070**

Teaching and Examination Scheme:

Teaching Scheme			Examination Scheme					
TH	TU	PR	PAPER HRS.	TH	PR	OR	TW	TOTAL
		03					50@	50

Rationale:

Most of the diploma holders in industries. Due to globalization and competition in the industrial and service sectors the selection for the job is based on campus interviews or competitive tests.

While selecting candidates a normal practice adopted is to see general confidence, ability to communicate and attitude, in addition to basic technological concepts.

The purpose of introducing professional practices is to provide opportunity to students to undergo activities which will enable them to develop confidence. Industrial visits, expert lectures, seminars on technical topics and group discussion are planned in a semester so that there will be increased participation of students in learning process.

Objectives:

Student will be able to:

- 1. Acquire information from different sources
- 2. Prepare notes for given topic.
- 3. Present given topic in a seminar.
- 4. Interact with peers to share thoughts.
- 5. Prepare a report on industrial visit, expert lecture.

Serial	Activities			
110.	Industrial Visits			
1	 Structured industrial visits be arranged and report of the same shall be submitted by the individual student, to form a part of the term work.(2 visits) Following are the suggested types of Industries/ Fields - Yarn Dyeing unit Fabric Processing unit Garment Processing unit Effluent treatment plant Textile industry machinery & equipment manufacturing Hydro electric and Thermal power plants. Textile Research Associations/Institutes viii. Modern Laundry unit Knitted fabric processing Unit 			
2	The Guest Lecture/s From field/industry experts, professionals to be arranged (2 Hrs duration), minimum 4 nos. from the following or alike topics. The brief report to be submitted on the guest lecture by each student as a part of Term work i. Electronic controls in Textile machines/equipment iii. Environmental pollution & control. iii. Automotive Textiles iv. Material Handling devices and machines. v. Biotechnology in Textiles vi. Nanotechnology in textiles vii. Robotics in Textile processing x. Automation in textile processing x. Automation in textile industry xi. Six sigma systems xiii. Japanese management techniques xiii. Other related topics xiv. Blanket printing			
3	Group Discussion : The students should discuss in group of six to eight students and write a brief report on the same, as a part of term work. The topic of group discussions may be selected by the faculty members. Some of the suggested topics are (any one)- i. Alternative fuels ii. Alternative energy sources iii. Trends in Textile market. iv. Load shading and remedial measures. v. Rain water harvesting. vi. Trends in Temperature control Technology. vii. Disaster management. viii. Safety in day to day life and in Textile industry. ix. Energy Saving in Textiles x. Nano technology. xi. Other related topics			
4	Seminar : (any 2 topics) Seminar topic should be related to the subjects of fifth semester / topics from guest			

	lectures. Students shall submit a report of at least 10 pages and deliver a seminar				
	(Presentation time – 10 minutes for a group of 2 students)				
	Mini Projects : (in a group of 4-5 students)				
	i. Design / drawing of simple layout of a Textile Unit				
	ii. Optimisation of process control parameters				
5	ii. Production of compound shades using primary colours				
	iv. Cost calculations in wet processing				
	v. Layout design of SSI units / factory / workshop of the institute				
	vi. Models of material handling route systems used in textile industry				
	Student Activities – students in a group of 3 to 4 shall perform ANY TWO of the				
	following activities (other similar activities may be considered) and write a report as a				
	part of term work.				
	Activities :-				
	i. Collection of data regarding loan facilities or other facilities available through				
6	different organizations / banks to budding entrepreneurs				
U	ii. Survey and interviews of successful entrepreneurs in near by areas				
	iii. Survey of opportunities available in thrust areas identified by Government or				
	DIC.				
	iv. Survey of data regarding different types of testing machines /equipment with				
	specifications from manufacturers catalogue, local markets, end users (any				
	other engineering products may be considered for survey)				

Learning Resources: Books:

Sr. No.	Author	Title	Publisher
01	Mark Ratner and Daniel Ratner	Nanotechnology	Pearson Educatuion, New Delhi
02	Yoram Korem	Computer Control of Manufactring System	Mcgraw Hill Publication
03	Sunil Chopra, Peter Meindl	Supply Chain Management	Pearson Educatuion, New Delhi