w.e.f Academic Year 2012-13 'G' Scheme

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## MAHARASHTRA STATE BOARD OF TECHNICAL EDUCATION, MUMBAI

## TEACHING AND EXAMINATION SCHEME FOR POST S.S.C. DIPLOMA COURSES

COURSE NAME: DIPLOMA IN PRODUCTION ENGINEERING / DIPLOMA IN PRODUCTION TECHNOLOGY

**COURSE CODE: PG/PT** 

DURATION OF COURSE: 6 SEMESTERS WITH EFFECT FROM 2012-13

SEMESTER: FOURTH DURATION: 16 WEEKS

PATTERN: FULL TIME - SEMESTER SCHEME: G

				TEACHING					EX	AMINA	TION SO	СНЕМЕ	,								
SR. NO	SUBJECT TITLE	Abbrev iation	SUB CODE	SCHEME		SCHEME				SCHEME	SCHEME		TH	(1)	PR	(4)	OR	(8)	TW	(9)	SW (17400)
110		lation	CODE	TH	TU	PR	HRS.	Max	Min	Max	Min	Max	Min	Max	Min	(17400)					
1	Environmental Studies \$	EST	17401	01		02	01	50#*	20					25@	10						
2	Manufacturing Processes β	MPR	17402	03		04	03	100	40	25#	10	-		50@	20						
3	Electrical Engineering β	EEN	17404	03		02	03	100	40					25@	10						
4	Heat Engineering	HEN	17406	04		02	03	100	40			25#	10	25@	10	50					
5	Fluid Mechanics & Machinery β	FMM	17411	04		02	03	100	40	25#	10			25@	10						
6	Theory of Machines β	TOM	17412	03		02	03	100	40					25@	10						
7	Professional Practices-II β	PPT	17035			02								50@	20						
			TOTAL	18		16		550		50		25		225		50					

\*\* Industrial Training (Optional) Examination in 5<sup>th</sup> Semester Professional Practices-III

Student Contact Hours Per Week: 34 Hrs.

## THEORY AND PRACTICAL PERIODS OF 60 MINUTES EACH.

Total Marks: 900

@ - Internal Assessment, # - External Assessment, Wo Theory Examination, \$ - Common to all branches, #\* - Online Examination,

 $\beta$  - Common to ME, MH, MI

Abbreviations: TH-Theory, TU-Tutorial, PR-Practical, OR-Oral, TW-Term Work, SW-Sessional Work

\*\* Industrial Training (Optional) - Student can undergo Industrial Training of four weeks after fourth semester examination during summer vacation.

Assessment will be done in Fifth semester under Professional Practices-III. They will be exempted from activities of Professional Practices-III of 5<sup>th</sup> Semester.

- > Conduct two class tests each of 25 marks for each theory subject. Sum of the total test marks of all subjects is to be converted out of 50 marks as sessional work (SW).
- > Progressive evaluation is to be done by subject teacher as per the prevailing curriculum implementation and assessment norms.
- Code number for TH, PR, OR, TW are to be given as suffix 1, 4, 8, 9 respectively to the subject code.

Course Name: All Branches of Diploma in Engineering & Technology

Course Code: AE/CE/CM/CO/CR/CS/CW/DE/EE/EP/IF/EJ/EN/ET/EV/EX/IC/IE/IS/

ME/MU/PG/PT/PS/CD/CV/ED/EI/FE/IU/MH/MI/DC/TC/TX/FG/AU

**Semester**: Fourth

**Subject Title: Environmental Studies** 

Subject Code: 17401

## **Teaching and Examination Scheme:**

Teaching Scheme					Examinati	on Scheme		
TH	TU	PR	PAPER HRS	TH	PR	OR	TW	TOTAL
01		02	01	50#*		-	25@	75

## **#\* Online Theory Examination**

#### **NOTE:**

- > Two tests each of 25 marks to be conducted as per the schedule given by MSBTE.
- > Total of tests marks for all theory subjects are to be converted out of 50 and to be entered in mark sh eet under the head Sessional Work (SW).

#### Rationale:

Environment essentially comprises of our living ambience, which gives us the zest and verve in all our activities. The turn of the twentieth century saw the gradual onset of its degradation by our callous deeds without any concern for the well being of our surrounding we are today facing a grave environmental crisis. The unceasing industrial growth and economic development of the last 300 years or so have resulted in huge ecological problems such as overexploitation of natural resources, degraded land, disappearing forests, endangered species, dangerous toxins, global warming etc.

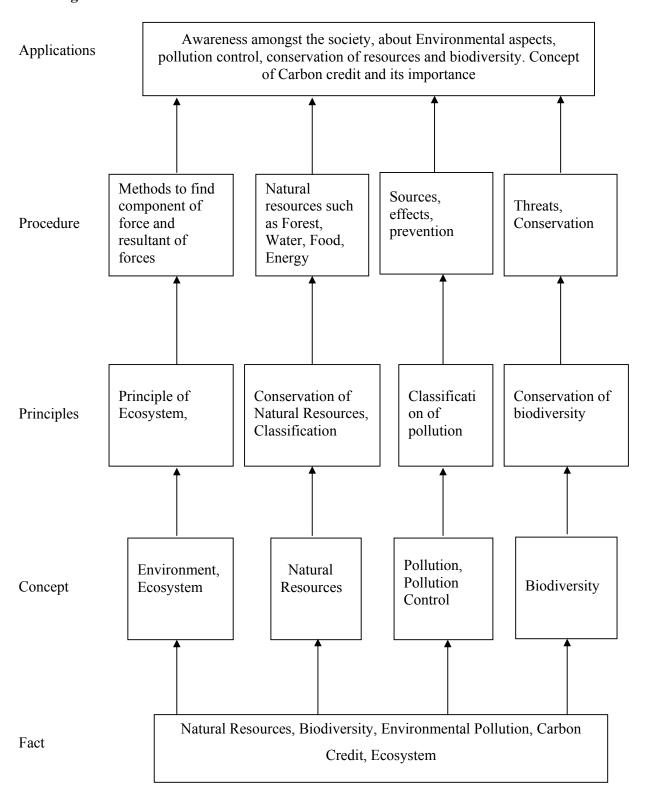
It is therefore necessary to study environmental issues to realize how human activities affect the environment and what could be possible remedies or precautions which need to be taken to protect the environment.

The curriculum covers the aspects about environment such as Environment and Ecology, Environmental impacts on human activities, Water resources and water quality, Mineral resources and mining, Forests, etc.

## General Objectives: The student will be able to,

- 1. Understand importance of environment.
- 2. Know key issues about environment.
- 3. Understands the reasons for environment degradation.
- 4. Know aspects about improvement methods.
- 5. Know initiatives taken by the world bodies to restrict and reduce degradation.

## **Learning Structure:**



# Theory:

Topic and Contents	Hours	Marks
Topic 1: Nature of Environmental Studies		
Specific Objectives:		
Define the terms related to Environmental Studies		
> State importance of awareness about environment in general public	01	04
Contents:	01	04
Definition, Scope and Importance of the environmental studies		
Importance of the studies irrespective of course		
<ul> <li>Need for creating public awareness about environmental issues</li> </ul>		
Topic 2: Natural Resources and Associated Problems		
Specific Objectives:		
Define natural resources and identify problems associated with		
them		
Identify uses and their overexploitation		
➤ Identify alternate resources and their importance for environment <b>Contents:</b>		
2.1 Renewable and Non renewable resources		
Definition		
Associated problems		
2.2 Forest Resources		
General description of forest resources		
Functions and benefits of forest resources		
Effects on environment due to deforestation, Timber		
extraction, Building of dams, waterways etc.		
2.3 Water Resources	04	10
Hydrosphere: Different sources of water		
Use and overexploitation of surface and ground water		
Effect of floods, draught, dams etc. on water resources and		
community		
2.4 Mineral Resources:		
Categories of mineral resources		
Basics of mining activities		
Mine safety		
Effect of mining on environment		
2.5 Food Resources:		
Food for all		
Effects of modern agriculture		
World food problem		
Topic 3. Ecosystems		
Concept of Ecosystem		
Structure and functions of ecosystem	01	04
Energy flow in ecosystem		
Major ecosystems in the world		
Topic 4. Biodiversity and Its Conservation		
Definition of Biodiversity	02	06
<ul> <li>Levels of biodiversity</li> </ul>		

Value of biodiversity		
Threats to biodiversity		
Conservation of biodiversity		
Topic 5. Environmental Pollution		
Definition		
<ul> <li>Air pollution: Definition, Classification, sources, effects,</li> </ul>		
prevention	03	08
<ul> <li>Water Pollution: Definition, Classification, sources, effects,</li> </ul>	03	08
prevention		
<ul> <li>Soil Pollution: Definition, sources, effects, prevention</li> </ul>		ļ
<ul> <li>Noise Pollution: Definition, sources, effects, prevention</li> </ul>		
Topic 6. Social Issues and Environment		
<ul> <li>Concept of development, sustainable development</li> </ul>		
<ul> <li>Water conservation, Watershed management, Rain water</li> </ul>		10
harvesting: Definition, Methods and Benefits	03	
<ul> <li>Climate Change, Global warming, Acid rain, Ozone Layer</li> </ul>	0.5	
Depletion, Nuclear Accidents and Holocaust: Basic concepts		
and their effect on climate		
Concept of Carbon Credits and its advantages		
Topic 7. Environmental Protection		
Brief description of the following acts and their provisions:		
Environmental Protection Act		
<ul> <li>Air (Prevention and Control of Pollution) Act</li> </ul>		
<ul> <li>Water (Prevention and Control of Pollution) Act</li> </ul>	02	08
Wildlife Protection Act	02	00
<ul> <li>Forest Conservation Act</li> </ul>		
Population Growth: Aspects, importance and effect on		
environment		
Human Health and Human Rights		
Total	16	50

## **Practical:**

## Skills to be developed:

## **Intellectual Skills**:

- 1. Collection of information, data
- 2. Analysis of data
- 3. Report writing

## **Motor Skills:**

- 1. Presentation Skills
- 2. Use of multi media

## **List of Projects:**

**Note:** Any one project of the following:

- 1. Visit to a local area to document environmental assets such as river / forest / grassland / hill / mountain
- 2. Visit to a local polluted site: Urban/Rural/Industrial/Agricultural
- 3. Study of common plants, insects, birds

4. Study of simple ecosystems of ponds, river, hill slopes etc

Prepare a project report on the findings of the visit illustrating environment related facts, analysis and conclusion. Also suggest remedies to improve environment.

# **Learning Resources:** Books:

Sr. No.	Author	Author Title			
01	Anindita Basak	Environmental Studies	Pearson Education		
02	R. Rajgopalan	Environmental Studies from Crises to Cure	Oxford University Press		
03	Dr. R. J. Ranjit Daniels, Dr. Jagdish Krishnaswamy	Environmental Studies	Wiley India		

w.e.f Academic Year 2012-13 'G' Scheme

**Course Name: Mechanical Engineering Group** 

Course Code: ME/PG/PT/MH/MI/FE/FG

**Semester**: Fourth

**Subject Title: Manufacturing Processes** 

Subject Code: 17402

#### **Teaching and Examination Scheme**

Teac	hing Sch	ieme			Examinati	on Scheme			
TH	TU	PR	PAPER HRS						
03		04	03	100	25#		50@	175	

#### **Rationale:**

Diploma technician often comes across various types of basic manufacturing processes. He / she is required to select, operate and control the appropriate processes for specific applications. He / she is also required to know about various cutting tools, latest improvements in manufacturing processes. This is a core technology subject. The diploma technician should know how the raw material gets processed through various processes and ultimately results into finished goods.

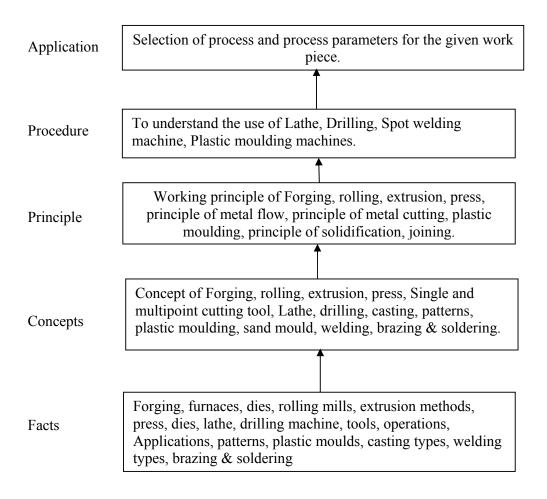
Hence it is essential that, he has understanding of basic manufacturing processes, machines, tools and equipments. With sound knowledge of this subject, the diploma technician will be able to handle and control practical situations more effectively and confidently.

## **Objectives:**

The student will be able to:

- 1) Use the basic machine tools like lathe and drilling.
- 2) Produce and inspect the job as per specified dimensions.
- 3) Select the specific manufacturing processes for the desired output.
- 4) Adopt safety practices while working on various machines.
- 5) Explain the different types of plastic moulding processes.
- 6) Select the basic manufacturing process for different components to be machined.

## **Learning Structure:**



## Theory:

Topic and Content	Hours	Marks
1:Forming Processes	LIVUIS	11141170
Specific Objectives:		
> To list basic manufacturing processes and write working principal		
of different manufacturing processes like Drop forging, Rolling		
and Extrusion		
> To identify and select proper manufacturing process for a specific		
component		
Content		
1.1 Drop forging: 06 Marks	08	18
Upset forging, press forging(die forging), open die & closed die forging,		
forging operations		
1.2 Rolling: 06 Marks		
Principle of rolling, hot & cold rolling, Types of rolling mill, application of		
rolling		
1.3 Extrusion: 06 Marks		
Direct & indirect extrusion, Advantages, disadvantages and Applications.		
2. Press working:		
Specific Objectives:		
> To define Press working machine principal		
> To define Tress working machine principal > To state various classification of press machine.		
<ul> <li>To state various classification of press machine.</li> <li>To state different operations performed on press machine and</li> </ul>		
their p[practical applications	08	16
Content	00	10
2.1 Press classification, press operations like punching/piercing, blanking,		
notching, lancing  06 Marks		
2.2 Die set components and types of dies <b>06 Marks</b>		
2.3 Forming Operations: Bending, drawing <b>04 Marks</b>		
3. Casting Processes:		
Specific Objectives:		
> To state different between pattern and model		
> To list different types of pattern and their applications		
> To fist different types of pattern and their applications > To state various types of pattern allowances.		
<ul><li>To state various types of pattern anowances.</li><li>To state various types of casting processes.</li></ul>		
Content		
3.1 Pattern making: 06 Marks		
Basic steps in making casting, Pattern: types, materials and allowances,		
tools, color coding of patterns		
3.2 Moulding: 06 Marks	10	22
Types of moulding sands, properties of sand, moulding methods, cores		
and core prints, elements of gating system, bench moulding, floor		
moulding, pit moulding, machine moulding.		
3.3 Casting: 06 Marks		
Furnaces: Construction and working of cupola furnace, electric arc		
furnace Methods & applications of - Centrifugal casting, shell		
moulding, investment casting, Casting defects - Causes & remedies.		
3.4 Hot chamber and cold chamber die casting, Die casting defects - Causes &		
remedies. 04 Marks		
4. Welding	. –	
Specific Objectives:	07	14
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➤ To state difference between soldering and brazing processes  Content  4.1 Introduction & classification of welding processes - Gas welding, carbon arc welding, shielded metal arc welding, TIG welding, MIG welding, plasma arc welding, resistance welding types- spot, seam projection. Electron beam welding, laser beam welding, welding defects.  10 Marks  4.2 Introduction to soldering and brazing — Process, fillers, heating methods & applications.  04 Marks		
<ul> <li>Specific Objectives:         <ul> <li>➤ To state the working principal of lathe and drilling machines.</li> <li>➤ To list out various operations performed on lathe and drilling machines</li> </ul> </li> <li>Content</li> <li>5.1 Lathe Machine:</li></ul>	10	20
6. Plastic Moulding:  Specific Objectives:  To state different properties of plastics  To explain various plastic mauling methods like Injection, blow, compression molding  Content  Introduction, Properties of plastics, types of plastics, plastic moulding methods - compression moulding, injection moulding, blow moulding, extrusion, vacuum forming and calendaring.  Total	05	10 <b>100</b>

## **Practical:**

Skills to be developed:

## **Intellectual skills:**

- 1) Identify basic manufacturing processes like forging, rolling and extrusion, for required component.
- 2) Specify need of pattern allowances.
- 3) Decide process parameters for different operations.
- 4) Decide tools required for a manufacturing process.
- 5) Identify a joining method for fabrication.

## **Motor Skills:**

1) Operate lathe, drilling machine.

- 2) Set the tool and select the cutting parameters for machining operations.
- 3) Set the tools, job and decide cutting parameters.
- 4) Inspect various dimensions of jobs by using measuring instruments.
- 5) Make simple wooden / thermocole pattern.

#### **List of Practical:**

- 1) One turning job on lathe containing the operations like plain turning, step turning, taper turning, grooving, knurling and chamfering.
- 2) One job using Spot welding machine. (Min. 4 spots on 0.5-1mm thick metal strip.)
- 3) One simple job on TIG / MIG welding setup or visit to TIG / MIG welding shop.
- 4) Moulding practice for any one pattern.
- 5) Industrial visit to observe plastic processing shop and report on the visit.
- 6) One composite job containing the operations like lathe with axial & across drilling (like Nut- Bolt assembly or any other equivalent job).
- 7) Demonstration of eccentric turning using four jaw chuck.

#### Notes:

- 1] The workshop instructors should prepare specimen job in each shop as demonstration practice before the student (as per the drawing given by subject teacher/ workshop superintendent).
- 2] Theory behind practical is to be covered by the concerned subject teacher/ workshop superintendent.
- 3] Workshop diary should be maintained by each student duly signed by respective shop instructors.
- 4] Assignments are to be assessed by the concerned subject teacher/ workshop superintendent.

## **Guidelines for conducting Practical Examination for MANUFACTURING PROCESSES**

- 1. The job drawing must be jointly decided by the External and Internal examiner prior to one day in advance from the commencement of practical examination. Every student should be supplied the copy of job drawing before examination.
- 2. Time for practical examination should be **THREE HOURS.**
- 3. Practical examination of the students shall consists of Turning job containing different operations like Facing, straight Turning, Taper turning, Chamfering, Knurling, Threading, Grooving. (Minimum 5 operations) Students will perform the job as per the drawing provided to them.
- 4. Raw material size Bar dia. 40 to 50 mm, length 80 to 100 mm.

## **Learning Resources:**

#### **Books:**

Sr. No.	Author	Author Title	
01	S. K. Hajra Chaudhary, Bose, Roy	Elements of workshop Technology-Volume I & II	Media Promoters and Publishers Limited
02	O. P. Khanna & Lal	Production Technology Volume- I & II	Production Technology Volume- I & II

## 'G' Scheme

			Dhanpat Rai Publications
03	W. A. J. Chapman, S. J. Martin	W. A. J. Chapman, S. J. Volume –I,II	Viva Books (p) Ltd.
04	O.P. Khanna	A text book of Foundry Tech.	Dhanpat Rai Publications
05	H.S. Bawa	Workshop Technology Volume- I & II	Tata McGraw-Hill
06	P.C. Sharma	Production Engineering	S. Chand Publications

w.e.f Academic Year 2012-13 'G' Scheme

**Course Name: Mechanical Engineering Group** 

Course code : ME/MH/MI/PG/PT

**Semester**: Fourth

**Subject Title: Electrical Engineering** 

Subject Code: 17404

#### **Teaching and Examination Scheme:**

Teac	ching Sch	ieme			Examinati	on Scheme		
TH	TU	PR	PAPER HRS.	TH	PR	OR	TW	TOTAL
03		02	03	100			25@	125

## NOTE:

> Two tests each of 25 marks to be conducted as per the schedule given by MSBTE.

> Total of tests marks for all theory subjects are to be converted out of 50 and to be entered in mark sheet under the head Sessional Work (SW).

#### **Rationale:**

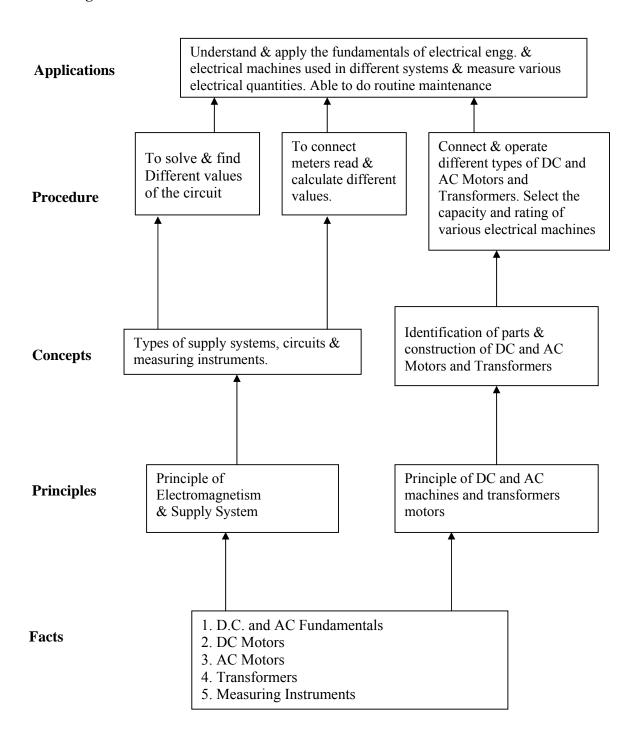
This subject is introduced with intention to teach students of mechanical branch facts, concepts, principles and procedure of operating electrical machines, circuits and systems and their applications. This subject is most important in regards to selection of electrical drives for various applications and will provide sufficient knowledge about electrical machines, equipments used in industry/field. This subjects deals with measurements of electrical quantities to judge the performance of electrical machines

## **General Objectives:**

Student will be able to:

- 1. Differentiate between a.c. and d.c. supply.
- 2. Identify different type's motors, transformers and drives.
- 3. Select suitable drive as per the requirements.
- 4. Understand various types of electric heating and welding operations in manufacturing processes.
- 5. Supervise routine maintenance of electrical machines and supply systems.
- 6. Use the tariff system.
- 7. Calculate energy requirements and cost of energy.

## **Learning Structure:**



## Theory:

Topic and Content	Hours	Marks
1. Introduction to Electric Power System and A. C. Supply  20 Marks  Specific Objectives:  Student will be able to:  State various components of power system.  Distinguish between a.c. and d.c. supply.  Calculate electrical quantities of a.c. supply and circuit parameters of R-L and R-C circuits.  Calculate line and phase quantities and various powers in three phase circuit  Contents: Introduction  1.1 Electrical power supply system generation, transmission, distribution. AC supply & DC Supply.  AC Fundamentals:  08 Marks  1.2 Definitions; cycle, frequency, phase, period, maximum value, average value, r.m.s. value. (Simple Numericals)  1.3 Concept of current, voltage, power & energy in series R-L and R-C circuits. (Simple Numericals)	10	20
Three phase supply:  1.4 Star and Delta circuit,  1.5 Line and Phase relationship, power equation.(No Derivation, Simple Numericals)		
2.Measuring Instruments:  Specific Objectives:  Student will be able to:  ➤ Differentiate between ac and dc meters.  ➤ Use multimeter for measurements of current, voltage and passive parameter.  Contents:  2.1 Introduction to construction, operation and use of AC and DC ammeter, voltmeter (PMMC and MI meters only).  2.2 Electro-dynamic wattmeter, energy meter and digital multimeter, Clip on meter.	04	06
3. DC Motor Specific Objectives: Student will be able to:  State working principle of d.c. motor.  Select type of d.c. motor as per requirement.  Contents:  3.1 Construction and principle of operation.  3.2 Speed-torque characteristics. D.C. shunt, series and compound motors. Their specifications and applications.	02	04
4. Transformer:  Specific Objectives: Student will be able to:  State the working principle of transformer.  Calculate transformation ratio, efficiency and regulation from direct load test.  Contents:	06	14

4.1 Construction and principle of operation.		
4.2 EMF equation and transformation ratio.		
4.3 Load test for efficiency and regulation. Specifications and rating.		
4.4 Auto transformer & 3 phase transformer concept only.		
4.5 Applications of transformers.		
5. AC Motor: 24 Marks		
Specific Objectives:		
Student will be able to:		
Describe working principle of three phase induction motor.		
Calculate slip and rotor frequency and draw speed-torque curves.		
Use starter for three phase induction motor.		
> State the working principle of single phase induction motor and its types.		
Select proper type of single phase induction motor.		
Contents:		
5.1 Three Phase Induction Motor: 10 Marks		
Construction and principle of operation of 3 phase induction motor.		
> Speed torque characteristics, slip, speed control of Induction Motor by		
variable frequency drive( VFD)-working principle and block diagram		
only, Reversal of rotation (Simple Numerical on speed and slip	10	24
calculations)		
Starters-Direct ON Line Starters and Star-Delta Starters-Working		
principle, circuit diagram and applications.		
5.2 Single Phase Induction Motors 04 Marks		
a) Capacitor start, b) Capacitor start and run, c) Shaded pole		
5.3 Other Motors: 06 Marks		
Study the following motors with respect to specifications and rating,		
construction and applications.		
➤ Universal motor		
➤ Servo motor		
> Stepper motor		
5.4 Alternator: 04 Marks		
Construction, principle of operation & applications. Self and separate excitation.		
6.Utilization of Electrical Energy: 18 Marks		
Specific Objectives:		
Student will be able to :		
Classify and select electric drives on the basis of speed-torque		
characteristics and enclosures.		
State the working principle of electric heating, welding and electroplating.		
Use electric motor for electro-agro system.		
Contents:	0.5	4.0
6.1 Industrial Applications: 04 Marks	08	18
Classification of drives		
Factors for selection of motor for different drives.		
> Types of enclosures.		
6.2 Electric Heating & Welding: 10 Marks		
Working principle & types of heating and welding and their applications.		
6.3 Electrometallurgical & Electro Agro Systems: 04 Marks		
Concept and principle used in electroplating.		
Electrical machines used in electro-agro systems.		
7. Electric Wiring, Illumination, Electric Safety, Tariff & Power	00	1 4
Conservation: 14 Marks	08	14
Specific Objectives:		

Student will be able to:			
Do wiring of switchboards.			
Select type of lamp as per requirement.			
State the importance of MCB and ELCB and electric safety.			
Explain the need of earthing and importance of pf. improvement.			
Contents:			
7.1 Introduction to switches used in mechanical machines. Simple Electric			
Installations with 2 sockets, 2 fans, 2 lamps, with switches and fuses			
7.2 Introduction to different accessories like MCB, ELCB, wires & cables.			
7.3 Fluorescent, CFL and LED lamps with their ratings and applications.			
7.4 Concept of energy conservation and energy audit			
7.5 Necessity of earthing, type, safety tools, first aid.			
7.6 Types of tariff, pf improvement only methods.			
7.7 Fire extinguishing methods adopted in electrical engineering			
7.8 Trouble shooting electrical installations and machines.			
T	otal	48	100

## Skills to be developed for practical:

## **Intellectual skills**

#### **Student will be able to:**

- 1. Identify and give specifications of electrical motors and transformers.
- 2. Interpret wiring diagrams for various applications.
- 3. Identify safety equipments required.
- 4. Decide the procedure for setting experiments.

#### **Motor skills:**

#### Student will be able to:

- 1. Draw wiring diagram
- 2. Make wiring connections to connect electrical equipments and instruments.
- 3. Measure electrical power, earthing resistance and other electrical quantities.
- 4. Calibrate electrical instruments.
- 5. Use of safety devices while working.
- 6. Prepare energy consumption bill with present tariff structure.

#### **List of Practical:**

- 1. Know your electrical laboratory.
- 2. Find the performance of R-L series circuit with single phase A.C. supply and determine the current, power and power factor.
- 3. Find the performance of R-C series circuit with single phase A.C. supply and determine the current, power and power factor.
- 4. Verify the relationship between line and phase values of voltages and currents in three phase balanced star and delta connected load.

- 5. Determine efficiency and single phase transformer at no load, half load and full load by conducting load test.
- 6. Determination of slip of three phase induction motor by use of tachometer at no load and full load.
- 7. Observe the change in direction of rotation of three phase induction motor by changing the phase sequence R-Y-B
- 8. Prepare switch board for two lamps, one fan, one fan regulator and one 5 ampere socket.
- 9. Connect single phase energy meter in simple lamp circuit for measurement of energy consumption for one hour.
- 10. Search fault in faulty machines or installation.
- 11. Demonstration of servo motor and stepper motor.

# [Note: Practicals 1 to 9 shall be performed by 2 students and practical 10 in a group of 4 students]

## **Assignment:**

- 1. **Industrial visit:** Visit to show various motors, electrical devices, accessories used in mechanical industrial applications like dairy, crushers, dall mill, oil mill or small scale unit. [The group size is as suggested by industry]
- 2. Detail study of electrical motors manufacture's catalogues to study mounting installation, frame work, coupling, rotor inertia etc. [To be performed individually]

# NOTE: All Practicals and assignment are compulsory and should be considered in assessment formats A1, A2 And So On.

## **Learning Resources:**

## 1. Books:

Sr.No.	Author	Title Of Book	Edition	Publisher	
		Electrical Technology	Multicolour Edition	S.Chand & Co.	
01	B.L. Theraja	(Vol. I and IV)	2005 And	Ramnagar New	
		(VOI. I allu IV)	Subsequent Reprint	Delhi	
02	E. Hughes	Electrical Technology	Second Edition	ELBS/Pearson	
03	R.S. Ananda	Basic Electrical	Second Edition	Pearson	
03	Murthy	Engineering	Second Edition	rearson	
	Theodore	Electrical Machines,			
04	Wildi	L Drives and Power	Sixth Edition	Pearson	
		Systems			
05	Sunil T. Gaikwad	Basic Electrical	First Edition	WILEY India	
03		Engineering	I IISt Lattion	WILET IIIQIA	

#### 2. Websites:

www.wikipedia.com www.youtube.com www.narosa.com www.dreamtechpress.com w.e.f Academic Year 2012-13 'G' Scheme

**Course Name: Diploma in Production Engineering** 

Course Code: PG/PT
Semester: Fourth

**Subject Title: Heat Engineering** 

Subject Code: 17406

#### **Teaching and Examination Scheme:**

Teaching Scheme			Examination Scheme					
TH	TU	PR	PAPER HRS	TH	PR	OR	TW	TOTAL
04		02	03	100		25#	25@	150

#### NOTE:

> Two tests each of 25 marks to be conducted as per the schedule given by MSBTE.

> Total of tests marks for all theory subjects are to be converted out of 50 and to be entered in mark sheet under the head Sessional Work. (SW)

#### **Rationale:**

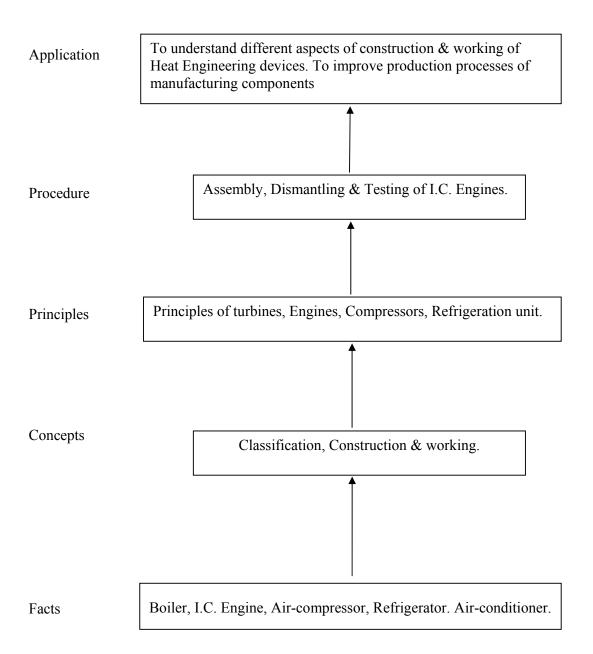
Production Engineer is involved in manufacturing aspects of power producing and power absorbing devices. I.C. Engines are used on large scale in automobiles and power sector. Compressors find many applications due to automation. Use of refrigeration and air-conditioning systems is increasing in industrial and domestic fields. Knowledge of working of these devices can help him in improving the performance of these devices.

## **Objectives:**

The Student will be able to:

- 1. Understand construction and working of Boilers and turbines.
- 2. Understand constructional features of air compressor.
- 3. Know the applications of refrigeration.
- 4. Classify air-conditioning systems

## **Learning Structure:**



## **Theory Content:**

Topic and Contents	Hours	Marks
1. Sources of energy 10Marks		
Specific objectives		
State the various types and sources of energy.		
Content:		
1.1 Brief description of energy Sources.		
1.2 Classification of energy sources		
Renewable-	08	10
Solar- Flat plate and concentrating collectors and its application. Wind,		
Tidal, Geothermal, Biogas, Biomass, Bio-diesel, Hydraulic,		
Photovoltaic Cell, Solar Water Heater, Solar Distillation.		
Non-Renewable-		
Fossil fuels, including CNG, LPG, Nuclear		
1.3 Fuel cell – Types of fuel cells		
2.Fundamentals of Thermodynamics 20 Marks		
Specific objectives:		
State laws of thermodynamics.		
Content:		
<b>2.1</b> Concepts of pure substance, types of system, properties of system,		
Extensive and Intensive properties with units and their conversion.	1.4	20
06 Marks	14	20
<b>2.2 Work and Energy -</b> Thermodynamic definition of work, heat, difference		
between heat and work, P.E., K.E, Internal Energy, Flow work, concepts of		
enthalpy. 06 Marks		
2.3 Laws of Thermodynamics - Zeroth Law, First law - Principle of		
conservation of energy, irreversibility, second law, entropy. <b>08 Marks</b>		
(Note: Simple numerical may be asked.)		
3. Ideal Gases 16 Marks		
Specific objectives:  ➤ Describe thermodynamic processes of the gases.		
Content:		
3.1 Concept of Ideal gas - Charle's law, Boyle's law, Avogadro's law,		
equation of state, characteristic gas constant and universal gas constant.	08	16
equation of state, entiractoristic gas constant and universal gas constant.		
08 Marks		
<b>3.2 Ideal gas processes</b> - Isobaric, Isochoric, Isothermal, Adiabatic, Polytropic		
with representation of the processes on P-V and T-S diagrams <b>08 Marks</b>		
(Note: Simple numerical may be asked.)		
4.Boilers and Steam Turbines 12 Marks		
Specific objectives:		
<ul><li>Describe working of boilers and turbines.</li></ul>		
Content:	08	12
4.1 Introduction and classification of boilers.		
4.2 Construction and working of Cochran, Babcock and Wilcox Boilers.		
4.3 Construction and working of impulse and reaction turbines.		
4.4 Introduction to steam power plant.		
5. I.C. Engines 14 Marks		
Specific objectives:	08	14
➤ Describe working of I.C engine.		

Content:		
5.1 Classification of I.C. Engines.		
5.2 Construction, working and comparison of two stroke and four stroke petrol		
and diesel engines.		
6. Air Compressors 14 Marks		
Specific objectives:		
> State the types and working of compressors.		
Content:		
6.1 Introduction and classification of air compressor.	10	14
6.1 Uses of compressed air.	10	1.
6.2 Construction and working of single stage and two stage reciprocating		
compressor.		
6.3 Screw compressor and centrifugal compressor- construction, working and		
applications.		
7. Refrigeration and Air-conditioning 14 Marks		
Specific objectives:		
Explain refrigeration cycle.		
> Describe working of air conditioner.		
Content:	08	14
7.1 Vapour compression cycle.		
7.2 Components of vapour compression cycle and its application.		
7.3 Classification of air conditioning systems.		
7.4 Window Air Conditioner.		
Total	64	100

#### **Practical:**

Skills to be developed:

#### **Intellectual Skills:**

- 1. Plan for trial test.
- 2. Calculate derived parameters.

#### **Motor Skills:**

- 1. Operate I.C. Engines.
- 2. Observe and sketch boiler mountings and accessories.
- 3. Test reciprocating air compressor and take measurements.

#### **List of Practical:**

- 1. Trial on domestic solar water heater and calculate its efficiency.
- 2. Trace and draw the flue gas path and water steam circuit with the help of boiler model.
- 3. Trial on single/multi cylinder petrol or diesel engine with heat balance sheet.
- 4. Measurement of I.C. Engine pollutants with the help of Exhaust gas Analyzer.
- 5. Trial on single / two-stage Reciprocating compressor and determine volumetric, isothermal efficiency.
- 6. Trial on Refrigeration Test Rig for calculation of C.O.P, power required, refrigerating effect.
- 7. Identification of the components and trace the flow of refrigerant in domestic refrigerator/window air conditioner.

8. Visit to sugar factory/biogas plant/solar system/wind mills and draw the block diagram of plant layout and system.

# **Learning Resources:**

## **Books:**

Sr. No.	Author	Title	Publisher	
01	V.M. Domkundwar	V.M. Domkundwar Thermal Engg. Dhanpat Rai and Co		
02	P.L. Ballaney Thermal Engg. Khanna Publishers 24 <sup>th</sup> edition		Khanna Publishers 24 <sup>th</sup> edition	
03	R. S. Khurmi	Thermal Engg.	S. Chand and Co. Ltd. 15 <sup>th</sup> edition	
04	R. K. Rajput	Thermal Engg.	Laxmi Publication, Delhi	
05	Patel, Karmchandani	Heat Engine Vol.I and II	nd II Achrya publication	
06	P.K. Nag	Engg. Thermodynamics	Tata McGraw Hill 23 <sup>rd</sup> edition	

w.e.f Academic Year 2012-13 'G' Scheme

**Course Name: Mechanical Engineering Group** 

Course Code: ME/MH/MI/PG/PT/FE/FG

**Semester**: Fourth

**Subject Title: Fluid Mechanics and Machinery** 

Subject Code: 17411

#### **Teaching and Examination Scheme:**

Teaching Scheme			Examination Scheme					
TH	TU	PR	PAPER HRS	TH	PR	OR	TW	TOTAL
04		02	03	100	25#		25@	150

#### NOTE:

> Two tests each of 25 marks to be conducted as per the schedule given by MSBTE.

> Total of tests marks for all theory subjects are to be converted out of 50 and to be entered in mark sheet under the head Sessional Work (SW).

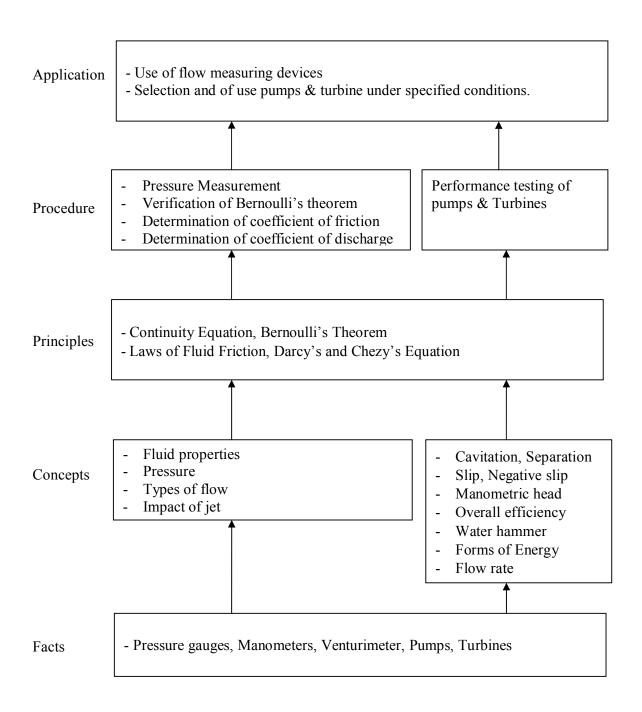
#### **Rationale:**

Knowledge of fluid properties, fluid flow & fluid machinery is essential in all fields of engineering. Hydraulic machines have important role in water supply, irrigation, power generation and also in most of the engineering segments. This subject requires knowledge of basic engineering sciences, applied mechanics, mathematics etc. The fundamentals of this subject are essential for the subject "Industrial Fluid Power" in sixth semester.

## **General Objectives:** The student will be able to

- 1) **Define** various properties of fluids
- 2) Measure pressure, velocity and flow rate using various instruments.
- 3) **State** continuity equation, Bernoulli's equation and its applications.
- 4) Estimate various losses in flow through pipes.
- 5) **Explain** concept of impact of jet on various types of vanes.
- 6) **Draw** the construction, working of hydraulic pumps and turbines.
- 7) Evaluate performance of turbines and pumps.

## **Learning Structure:**



# Theory:

Topics and Contents	Hours	Marks
1. Properties of fluid and Fluid Pressure		
Specific Objectives:		
Define fluid properties.		
Differentiate between fluid pressure intensity and pressure head.		
Solve numerical related to properties of fluid, fluid pressure and		
manometers.		
Contents:		
1.1 Properties of Fluid 06 Marks		
Density, Specific gravity, Specific volume, Specific Weight, Dynamic		
viscosity, Kinematic viscosity, Surface tension, Capillarity, Vapour	12	20
Pressure, Compressibility		
1.2: Fluid Pressure & Pressure Measurement 14 Marks		
<ul> <li>Fluid pressure, Pressure head, Pressure intensity</li> </ul>		
<ul> <li>Conceptof absolute vacuum, gauge pressure, atmospheric pressure,</li> </ul>		
absolute pressure.		
<ul> <li>Simple and differential manometers, Bourden pressure gauge.</li> </ul>		
<ul> <li>Total pressure, center of pressure- regular surface forces on</li> </ul>		
immersed bodies in liquid in horizontal, vertical and inclined		
position		
2. Fluid Flow		
Specific Objectives:		
> State Bernoulli's theorem and apply it to venturimeter, orifice and pitot		
tube.		
Contents:		
• Types of fluid flows-Laminar, turbulent, steady, unsteady, uniform,		
non uniform, rotational, irrotational.	1.0	1.4
<ul> <li>Continuity equation, Bernoulli's theorem</li> </ul>	10	14
• Venturimeter - Construction, principle of working,		
coefficient of discharge, Derivation for discharge through		
venturimeter.		
• Orifice meter - Construction, Principle of working, hydraulic		
coefficients. Derivation for discharge through Orifice meter		
Pitot tube – Construction, Principle of Working		
3. Flow Through Pipes		
Specific Objectives:		
State laws of friction and list various losses in flow through pipes.		
Solve numerical on laws of friction and list various losses in flow through		
pipes.		
Contents:	10	1 /
<ul> <li>Laws of fluid friction ( Laminar and turbulent)</li> </ul>	10	14
• Darcy's equation and Chezy's equation for frictional losses		
<ul> <li>Minor losses in fittings and valves</li> </ul>		
Hydraulic gradient line and total energy line		
Hydraulic power transmission through pipe		
• • • • • • • • • • • • • • • • • • • •		
4. Impact of Jets Specific Objectives:	06	10
Specific Objectives:  Analyze explain the impact of ict on years in various conditions	06	10
Analyze explain the impact of jet on vanes in various conditions.		

<ul> <li>Solve numerical on impact of jet on vanes in various conditions.</li> </ul>		
Contents:		
Impact of jet on fixed vertical, moving vertical flat plates.		
Impact of jet on curved vanes with special reference to turbines and		
pumps		
5. Hydraulic Turbines		
Specific Objectives:		
Explain working principle of various hydraulic turbines.		
Calculate work done, power generated and various efficiencies of hydraulic		
turbines.		
Contents:		
<ul> <li>Layout and features of hydroelectric power plant, surge tanks and its need.</li> </ul>	12	18
<ul> <li>Classification of hydraulic turbines and their applications.</li> </ul>		
Construction and working principle of Pelton wheel, Francis and		
Kaplan turbine.		
<ul> <li>Draft tubes – types and construction, Concept of cavitation in turbines,</li> </ul>		
Calculation of Work done, Power, efficiency of turbine		
6. Pumps		
Specific Objectives:		
Explain working of centrifugal, reciprocating and multistage pumps.		
Explain the concept of cavitation in pumps.		
Calculate manometric head, work done and various efficiencies related to		
the pumps.		
Select the pump for a given application.		
6.1 Centrifugal Pumps 14 Marks		
Contents:		
Construction, principle of working, priming methods and Cavitation  Toward of accircle and investigation.		
Types of casings and impellers.  Management is least. World dans. Management of Gaiseness, Overall.		
<ul> <li>Manometric head, Work done, Manometric efficiency, Overall efficiency, NPSH.</li> </ul>	14	24
<ul> <li>Performance Characteristics of Centrifugal pumps.</li> </ul>		
<ul> <li>Tenormance characteristics of Centrifugar pumps.</li> <li>Trouble Shooting.</li> </ul>		
<ul> <li>Trouble Shooting.</li> <li>Construction, working and applications multistage pumps</li> </ul>		
<ul> <li>Submersible pumps and jet pump</li> </ul>		
6.2 Reciprocating Pump 10 Marks		
• Construction, working principle and applications of single and		
double acting reciprocating pumps.		
<ul> <li>Slip, Negative slip, Cavitation and separation.</li> </ul>		
<ul> <li>Use of Air Vessels.</li> </ul>		
<ul> <li>Indicator diagram with effect of acceleration head &amp; frictional head.</li> </ul>		
(No numerical on reciprocating pumps)		
Total	64	100
<u> </u>	•	

## **Practical:**

# Skills to be developed:

## **Intellectual Skills**:

- 1) Select appropriate flow and pressure measuring devices for a given situation.
- 2) Analyze the performance of pumps and turbines.

#### **Motor Skills:**

- 1) Use flow and pressure measuring devices.
- 2) Operate pumps and turbines.

#### **List of Practicals:**

- 1. Measure water pressure by using Bourdon's pressure gauge and U-tube Manometer. Also measure discharge of water by using measuring tank and stop watch.
- 2. Calibrate Bourdon's pressure gauge with the help of Dead weight pressure gauge.
- 3. Verify Bernoulli's theorem.
- 4. Determine Coefficient of Discharge of Venturimeter.
- 5. Determine coefficient of Discharge, Coefficient of Contraction and Coefficient of Velocity of Sharp edged circular orifice.
- 6. Determine Darcy's friction factor 'f' in pipes of three different diameters for four different discharges.
- 7. Determine minor frictional losses in pipe fittings.
- 8. Determine overall efficiency of Pelton wheel by using Pelton wheel test rig.
- 9. Determine overall efficiency of Centrifugal Pump & plot its operating characteristics by using Centrifugal pump test rig.
- 10. Determine overall efficiency of Reciprocating pump by using Reciprocating Pump test rig.

## **Assignments**

1. Information collection of Centrifugal, reciprocating, multistage pumps and submersible pumps from local market and from internet. Comparison of various models manufactured by different manufacturers. [The market survey is to be completed in a group of (max.) three to four students and the report of the same is to be included as part of term work.]

## **Learning Resources:**

#### **Books:**

Sr. No	Author	Title	Publication					
01	Ojha, Berndtsson, Chnadramouli	Fluid Mechanics and Machinery	Oxford University Press					
02	Som S K , Biswas G.	Introduction to Fluid Mechanics and Fluid Machines 3 <sup>rd</sup> Edition	Tata McGraw-Hill Co. Ltd.					
03	Modi P.N. Seth S M	Hydraulics and Fluid Mechanics including Hydraulic Machines	Standard Book House New Delhi					
04	Subramanya K.	Fluid Mechanics and Hydraulic Machines: problems and solution	Tata McGraw-Hill Co. Ltd.					
05	Product catalogues of various pump manufacturers							

**Course Name: Mechanical Engineering Group** 

Course code : AE/ME/MH/MI/PG/PT

**Semester**: Fourth

**Subject Title: Theory of Machines** 

Subject Code: 17412

#### **Teaching and Examination Scheme:**

Teac	ching Sch	ieme			Examinati	on Scheme		
TH	TU	PR	PAPER HRS.	TH	PR	OR	TW	TOTAL
03		02	03	100			25@	125

#### NOTE:

- > Two tests each of 25 marks to be conducted as per the schedule given by MSBTE.
- > Total of tests marks for all theory subjects are to be converted out of 50 and to be entered in mark sheet under the head Sessional Work (SW).

#### **Rationale:**

It is a core technology subject in Mechanical Engineering Discipline. Mechanical Engineers often come across various machines in practice. They should be able to identify and interpret various elements of machines in day to day life. In maintaining various machines, a diploma engineer should have sound knowledge of fundamentals of machine and mechanism. It will be helpful for them to understand the mechanisms from operational point of view in a better way. This subject imparts the kinematics involved in different machine elements and mechanisms like gear, cam-follower, follower, belt-pulley, flywheel, brake, dynamometer, clutch, etc.

Detailed knowledge of these aspects with deep insight into the practical applications develops a professional confidence in them to become successful Engineer.

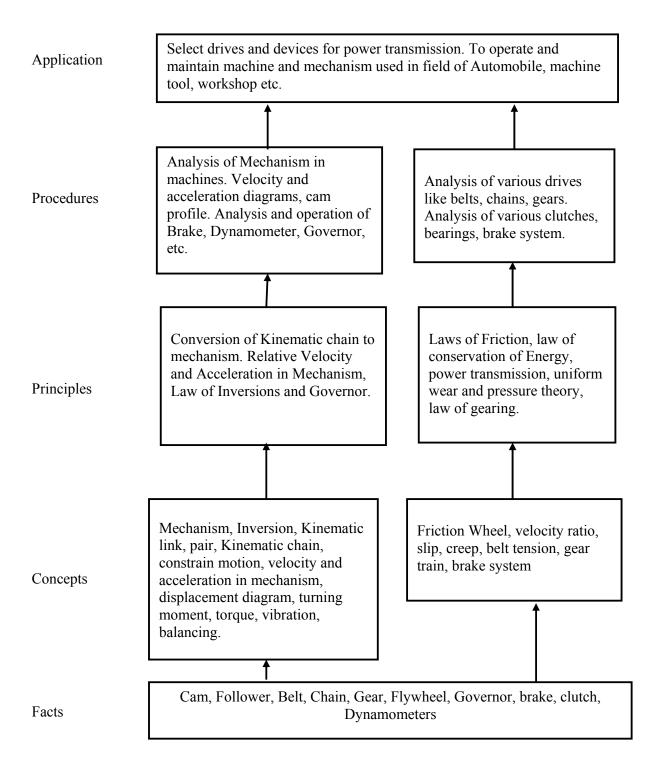
This subject serves as a prerequisite for subjects like Machine Design to be learned in higher semester.

#### **Objectives:**

## The student will be able to:

- 1. Understand different machine elements and mechanisms.
- 2. Understand Kinematics and Dynamics of different machines and mechanisms.
- 3. Draw cam profile suitable to various displacement diagram.
- 4. Select Suitable Drives and Mechanisms for a particular application
- 5. Understand the function, operation and application of flywheel and governor.
- 6. Understand the function, operation and application of brake, dynamometer, clutch and bearing
- 7. Find magnitude and plane of unbalanced forces.

## **Learning Structure**:



Theory:

Theory:	ı	
Topic and Content	Hours	Marks
1. Fundamentals and type of Mechanisms		
Specific objectives:		
Define various terms related to mechanisms.		
Explain construction and working of various mechanisms		
1.1 Kinematics of Machines:- Definition of Kinematics, Dynamics, statics,		
Kinetics, Kinematic link, Kinematic pair and its types, constrained motion		
and its types, Kinematic chain and its types, Mechanism, inversion, machine		
and structure 8 Marks	0.7	1.6
1.2 Inversion of Kinematic Chain	07	16
• Inversion of four bar chain, coupled wheels of Locomotive, Beam engine,		
Pantograph.		
• Inversion of single slider Crank chain –Pendulum pump, Rotary I.C.		
Engine mechanism, Oscillating cylinder engine, Whitworth quick return		
mechanism. Quick return mechanism of shaper.		
• Inversion of Double Slider Crank Chain- Scotch Yoke Mechanism,		
Elliptical trammel, Oldham's Coupling 8 Marks		
2. Velocity and Acceleration in Mechanisms		
Specific objectives		
> Draw velocity and acceleration diagram for given mechanism		
2.1 Concept of relative velocity and relative acceleration of a point on a link,		
angular acceleration, inter-relation between linear and angular velocity and		
acceleration.		
2.2 Analytical method (No derivation) and Klein's construction to determine	08	16
velocity and acceleration of different links in single slider crank mechanism.		
8 Marks		
2.3 Drawing of velocity and acceleration diagram of a given configuration,		
diagrams of simple Mechanism. Determination of velocity and acceleration		
of point on link by relative velocity method(Excluding Coriollis component		
of acceleration) 8 Mark		
3. Cams and Followers		
Specific objectives		
Define the terms related to Cam		
Classify Cams and Followers		
Draw cam profile as per the given applications		
3.1 Concept, definition and applications of Cams and Followers. Cam		
terminology	06	12
3.2 Classification of Cams and Followers.		
3.3 Different follower motions and their displacement diagrams - Uniform		
velocity, Simple harmonic motion, uniform acceleration and Retardation.		
3.4 Drawing of profile of radial cam with knife-edge and roller follower with and		
without offset with reciprocating motion (graphical method)		
8 Marks		
4. Power Transmission		
Specific objectives		
Give broad classification of Drives.	10	20
<ul> <li>Select Suitable Drives and Mechanisms for a particular application</li> </ul>	10	20
Calculate various quantities like velocity ratio, belt tensions, slip, angle of		
contact, power transmitted in belt drives		

<ul> <li>4.1 Belt Drives- flat belt, V-belt &amp; its applications, material for flat and V-belt. Selection of belts, angle of lap, length of belt, Slip and creep. Determination of velocity ratio of tight side and slack side tension, centrifugal tension and initial tension, condition for maximum power transmission (Simple numericals)  8 Marks</li> <li>4.2 Chain Drives- Types of chains and sprockets, velocity ratio. Advantages &amp; Disadvantages of chain drive over other drives, Selection of Chain &amp; Sprocket wheels, methods of lubrication.  4 Marks</li> <li>4.3 Gear Drives - Classification of gears, Law of gearing, gear terminology. Types of gear trains, their selection for different applications. Train value &amp; velocity ratio for simple, compound, reverted and epicyclic gear trains</li></ul>		
5. Flywheel and Governors 8 Marks Specific objectives		
<ul> <li>Differentiate between flywheel and governor</li> <li>Explain with neat sketch the construction and working of various governors</li> <li>5.1 Flywheel –Concept, function and application of flywheel with the help of</li> </ul>		
turning moment diagram for single cylinder 4-Stroke I.C Engine (no Numericals)	04	08
Coefficient of fluctuation of energy, coefficient of fluctuation of speed and its significance.  5.2 Governors- Types, concept, function and application & Terminology of		
Governors.		
5.3 Comparison between Flywheel and Governor.		
6. Brakes and Dynamometers 10Marks Specific objectives		
List the differences between brakes and dynamometers		
Explain with neat sketch the construction and working of various brakes		
and dynamometers		
Calculate braking force, braking torque and power lost in friction in shoe and band brake		
6.1Function of brakes and Dynamometers, Type of brakes & Dynamometers,	05	10
comparison between brakes & Dynamometer.		
6.2 Construction and working i) shoe brake, ii)Band brake iii) Internal expending shoe brake iv) Disc Brake		
6.3 Numerical problems to find braking force and braking torque and power for		
shoe and band brake.		
6.4 Construction and working of i) Rope brake Dynamometer ii) Hydraulic		
Dynamometer iii) Eddy current Dynamometer.		
7. Clutches and Bearings. Specific objectives		
Explain the difference between uniform pressure and uniform wear		
theories		
> Explain with neat sketch, the construction and working of various clutches		
Calculate torque required to over come friction and power lost in friction	06	12
in clutches and footstep bearings		
7.1 Clutches- Uniform pressure and Uniform Wear theories. Function of Clutch and its application, Construction and working of i) Single plate clutch, ii) Multiplate clutch, iii) Centrifugal Clutch iv) Cone clutch v) Diaphragm clutch, (Simple numericals on single and Multiplate clutches).		

7.2 Bearings- i) Simple Pivot, ii) Collar Bearing iii) conical pivot. Torque and power lost in friction. (Simple numericals)		
<ul> <li>8. Balancing</li> <li>Specific objectives</li> <li>Explain the concept of balancing</li> <li>Find balancing mass and position of plane, analytically and graphically.</li> <li>8.1 Concept of balancing. Balancing of single rotating mass. Analytical/Graphical methods for balancing of several masses revolving in same plane.</li> </ul>	02	06
Total	48	100

#### **Practicals:**

## Skills to be developed:

#### **Intellectual Skills:**

- 1. Determine velocity and acceleration of links in a given mechanism.
- 2. Analyse balancing of rotating masses in a single plane.
- 3. Interpret interrelationship between components of various braking mechanisms.
- 4. Compare various power transmission devices.

#### **Motor Skills:**

- 1. Drawing of velocity and acceleration diagrams.
- 2. Dismantle and assemble given brakes and clutches.
- 3. Draw cam profiles for a given application
- 4. Draw velocity and acceleration diagram of the given mechanisms
- 5. Draw force polygon for unbalanced masses revolving in same plane

**Note** - The Term work shall consist of Journal / lab manual and A-3 size sketch book.

## **List of Practical:**

- 1. Sketch and describe working of quick return mechanism for a shaper. Find the ratio of time of cutting stroke to the return stroke to understand quick return motion in shaping operation.
- 2. Sketch and describe the working of the following mechanisms with its application,
  - a) Bicycle free wheel sprocket mechanism
  - b) Geneva mechanism
  - c) Ackerman's steering gear mechanism
  - d) Foot operated air pump mechanism
- 3. Determine velocity and acceleration of various links of the given two mechanism, by relative velocity method for analysis of motion of links.
- 4. Determine velocity and acceleration in an I. C. engine's slider crank mechanism by Kleins's construction.
- 5. Draw the profile of a radial cam for the given follower type to obtain the desired follower motion.
- 6. Determine slip, length of belt, angle of contact in an open belt drive to understand its performance.
- 7. Draw a schematic diagram of centrifugal governor and describe its working. Draw a graph between radius of rotation versus speed of governor to understand its function.

- 8. Dismantle and assemble mechanically operated braking mechanism of two wheelers. Sketch the two wheeler braking system and identify the functions of various components.
- 9. Dismantle and assemble multi-plate clutch of two wheeler. Draw neat sketch and state the functions of various components.
- 10. Determine graphically counterbalance mass and its direction for complete balancing of a system of several masses rotating in a single plane.

## **Learning Resources:**

#### **Books:**

Doon	DOORS.							
Sr. No.	Title	Author	Edition	Publication				
01	Theory of Machines	Khurmi Gupta		Eurasia publishing House Pvt. Ltd. 2006 edition				
02	Theory of Machines	S.S. Rattan	Third	McGraw Hill companies, II Edition				
03	Theory of Machines	P.L. Ballaney		Khanna Publication				
04	Theory of Machines	Jagdishlal		Bombay metro-politan book limited				
05	Theory of Machines	Sadhu Singh	Second	Pearson				
06	Theory of Machines	Ghosh – Mallik		Affiliated East west press				
07	Theory of Machines	Thomas Bevan	Third	Pearson				
08	Theory of Machines	J.E. Shigley	Third	Oxford				

**Course Name: Mechanical Engineering Group** 

Course Code: AE/ME/PG/PT/MH/MI

**Semester**: Fourth

**Subject Title : Professional Practices-II** 

Subject Code: 17035

#### **Teaching and Examination Scheme:**

Teac	hing Scl	neme	<b>Examination Scheme</b>					
TH	TU	PR	PAPER HRS	TH	PR	OR	TW	TOTAL
		02					50@	50

#### **Rational:**

The purpose of introducing Professional practices is to fulfill the need of students to stand in today's global market with knowledge and confidence. This can be achieved by arranging industrial visits, expert lectures attitude to present them-selves, get alternative solutions and validation of the selected alternatives, socially relevant activities, and modular courses. Professional Practices is helpful in broadening technology base of students beyond curriculum. Model making exercises allow students to think more creatively and innovatively and inculcating habit of working with their own hands. Modular courses are introduced with a view of learning and acquiring higher technology skills through industry experts and consultants from the respective fields.

## **Objectives:**

The student will be able to:

- 1) Acquire information from different sources.
- 2) Prepare notes for given topics
- 3) Present seminar using power projection system.
- 4) Interact with peers to share thoughts.
- 5) Work in a team and develop team spirit.

## **Intellectual Skill:**

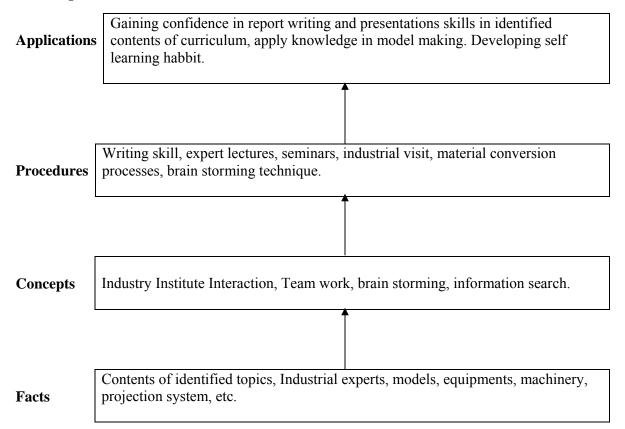
Student will be able to-

- 1) Search information from various resources.
- 2) Prepare notes on selected topics.
- 3) Participate in group discussions.

#### **Motor Skills:**

- 1) Observe industrial practices during visits.
- 2) Prepare slides / charts for presentation in seminar.
- 3) Develop a model

## **Learning Structure:**



## **Content:**

Topic & Content  1. Information Search:  Information search has made through manufacturers actalogue. Hand has been made in a continue.					
Information goods be made through manufactures and I and I also					
Information search be made through manufacturers catalogue, Hand books, magazines					
journal and websites, and submit a report on <b>any Two Topics</b> in a group of 3 to 4					
students, report size shall not be more than 10 pages.					
Following topics are suggested, any other equivalent topics may be selected.					
i) Present scenario of electric power generation in Maharashtra state /India.					
ii) Composite materials – Types, properties & application					
iii) Material handling equipments commonly used in industries.					
iv) Advances in Automobile engines.					
v) Hydraulic steering systems of Automobile.					
vi) Mechanisms used to produce straight-line motion.					
vii) Mechanisms used for generating intermittent motion.					
viii) Advanced surface coating techniques like chemical vapor deposition, ion	06				
implantation, physical vapor deposition.					
ix) Types of cutting tools- specification, materials and applications.					
x) Booking of E-Tickets for Railways/Buses/Air travel.					
xi) Profiles of 2 multinational companies.					
xii) Engine lubricants, coolants and additives					
xiii) Power steering, power windows					
xiv) ABS(anti lock braking systems)					
xv) MPFI(multi point fuel injection) system					
xvi) Role of MIDC, MSSIDC, DIC, Financial institutions in development of					
industrial sector.					
xvii) Solar energy systems - Components and their functions, applications					
xviii)Design data book - Study and use of types of data.					
2. Lectures by professionals/Industry Experts:					
Two lectures of two hour duration be arranged on any two topics suggested below or any					
other suitable topics to acquire practical information beyond scope of curriculum.					
Students shall prepare a brief report of each lecture as a part of their term work.					
i) Components of project Report.					
ii) Various loan schemes of banks, LIC and other agencies for education and					
other purposes.					
iii) Use of plastics & rubbers in Automobiles industries.					
iv) Type of processes used to protect material surfaces from environmental effect.					
v) Product life cycle.	0.4				
vi) Industrial application of mechatronics.	04				
vii) Special features of CNC machines					
viii) Gear manufacturing & gear teeth finishing processes.					
ix) Gear boxes-industrial & Automobile applications.					
x) Super-finishing operation & their industrial applications.					
xi) Processing methods for plastic components.					
xii) Features of modern boilers					
xiii) Strainers and filters –Types, functions and applications					
xiv) Industrial drives-Types, components, comparison and applications.					
xv) Introduction to Apprenticeship Training Scheme					
3. Seminars:					
One seminar be arranged on the subjects related to 4 <sup>th</sup> semester. Or topics beyond					
curriculum.	04				
Each student shall submit a report up to 10 pages and deliver the seminar.					
batch size – 2-3 students.					

'G' Scheme w.e.f Academic Year 2012-13 Source of information – books, magazine, Journals, Website, surveys, Topics suggested for guidancei) Clutches- Types, Principles, working, & applications. High pressure boilers. ii) Heat exchangers-Types, working, applications. Hydraulic turbines-Types, working & applications. iv) Hydraulic pumps -Types, working & applications. v) Sensors - Types, principle, & applications. vi) vii) Super conductor technology - Types, principle, & applications. viii) Semi conductors- Types, materials, & applications. ix) Industrial breaks- Types, construction, working, & applications. 4. Industrial Visits Structured industrial visits be arranged and report of the same shall be submitted by each student to form a part of the term work. No of visits- At least one Scale of industry- medium scale unit, large scale unit. Group size- practical batch Report-not exceeding 7 to 10 pages. Purpose: To study the profile of industry To see the advanced manufacturing processes & machinery. > To observe working of CNC machines, work centre's ,flexible manufacturing systems To observe working in foundry, forging shop, press shop, heat treatment shop etc. To observe chip less manufacturing machines & processes. > To study process sheets, quality control charts & production drawings, metallurgical testing laboratory 04 > To observe Tool room, standards room etc. Following types of industries may be visited in & around the institute. i) Foundry ii) Forging units iii) Sheet metal processing unit iv) Machine/ Automobile component manufacturing unit v) Fabrication unit/powder metallurgy component manufacturing unit. vi) Machine tool manufacturing unit.

- vii) Any processing industry like chemical, textile, sugar, agriculture, fertilizer industries.
- viii) Auto workshop / four wheeler garage.
- ix) City water supply pumping station
- x) Hydro electric power plant,
- xi) Wind mills, Solar Park

5. Socially Relevant Activities	
Conduct any one activity through active participation of students and write the report.	
Group of students- maximum 4	
Report- Not more than 6 pages	
List of suggested activities- (activities may be thought in terms of campus improvement)	
i) Awareness about carbon credit	
ii) Anticorruption movement	04
iii) Awareness about cyber crimes.	04
iv) Developing good citizens.	
v) Management of E- WASTE	
vi) Recycling of waste materials.	
vii) Accident prevention & enforcement of safely rules.	
viii) Awareness about pollution and pollution control.	
ix) Any other relevant activity may be performed)	
6. Mini Projects	
Students, in a group of 4, shall perform any one activity listed below.	
i) Model making out of card board paper, wood, thermocol, plastics, metal, clay etc	
a) Any new idea/principle converted into model	
b) Mechanisms	
c) Jigs/fixtures	
d) Material handling device, etc.	
ii) Toy making with simple operating mechanisms	
iii Layout of workshop/department/college	
iv) Experimental set up/testing of a parameter	
v) Display board indicating different type of machine components like bearing,	
fasteners, couplings, pipe fitting, valves, cams & followers, exploded views of	
assemblies, type of welding equipment ,welding rods (drawings, photo graphs )	
vi) Any relevant project which will make students to collect information & work with	
their own hands.	
Students shall arrange exhibition of all mini projects in the class/hall and present the task	
to the audience/ experts/examiners. The student shall submit a brief report (Max. 5 pages)	10
of the mini project.	
OR	
Modular course:	
Modular courses on any one of the suggested or equivalent topic be undertaken by a	
group of 15 to 20 students.	
i) Advance features in CAD	
ii) Meshing of solid model using any suitable software	
iii) Developing Unfold Sheet or Hyperblank by using Blanking Software	
iv) CAM Software	
v) Basics of PLC programming	
vi) Applications of mechatronics	
vii) Piping Technology	
viii) Modern packaging technology	
ix) Enterprise Resource Planning	
x) Bio-pneumatic Robots	
xi) Bio-mimicry	
Total	32
Total	J <u>u</u>

Note:-

The students who wish to undergo in plant training shall go through details regarding it in the syllabus of Professional Practices – III for fifth semester and complete the training in summer vacation at the end of fourth semester examination.

All such students will be assessed out of ten marks as per guidelines mentioned in the curriculum of professional practice III in the fifth semester

## **Learning Resources:**

## 1. Books:

Sr. No.	Author	Title	Publisher		
01	NRDC, Publication Bi	Invention Intelligence	National Research Development		
01	Monthly Journal	Journal	Corporation, GOI.		
02	DK Publishing	How things works encyclopedia	DK Publishing		
03	Trott	Innovation mgmt.& new product development	Pearson Education		
04	E.H. McGrath, S.J.	Basic Managerial Skills for All – Ninth Edition	PHI		
05	Apprenticeship Training Scheme:- Compiled By – BOAT (Western Region), Mumbai, Available on MSBTE Web Site.				

#### 2. Web sites

www.engineeringforchange.org www.wikipedia.com www.slideshare.com www.teachertube.com Course Name: All Branches of Diploma in Engineering & Technology

Course Code: AE/CE/CH/CM/CO/CR/CS/CW/DE/EE/EP/IF/EJ/EN/ET/EV/EX/IC/IE/IS/

ME/MU/PG/PT/PS/CD/CV/ED/EI/FE/IU/MH/MI/DC/TC/TX/FG

**Industrial Training (Optional) after 4**<sup>th</sup> semester examination.

**Note:- Examination in Professional Practices of 5<sup>th</sup> Semester.** 

## **INDUSTRIAL TRAINING (OPTIONAL)**

#### Rational:-

There was a common suggestion from the industry as well as other stakeholders that curriculum of Engineering and Technology courses should have Industrial training as part of the curriculum. When this issue of industrial training was discussed it was found that it will be difficult to make industrial training compulsory for all students of all courses as it will be difficult to find placement for all the students. It is therefore now proposed that this training can be included in the curriculum as optional training for student who is willing to undertake such training on their own. The institutes will help them in getting placement or also providing them requisite documents which the student may need to get the placement.

**Details:-** Student can undergo training in related industries as guided by subject teachers / HOD.

- The training will be for four weeks duration in the summer vacation after the fourth semester examination is over.
- The student undergoing such training will have to submit a report of the training duly certified by the competent authority from the industry clearly indicating the achievements of the student during training. This submission is to be made after joining the institute for Fifth semester.
- The student completing this training will have to deliver a seminar on the training activities based on the report in the subject Professional Practices at Fifth Semester.
- The student undergoing this training will be exempted from attending activities under Professional Practices at Fifth semester except the seminar.
- The students who will not undergo such training will have to attend Professional Practices Classes/activities of fifth semester and will have to complete the tasks given during the semester under this head.
- There work will be evaluated on their submissions as per requirement and will be given marks out of 50. Or student may have to give seminar on training in Industry he attended.
- Institute shall encourage and guide students for Industry training.
- Evaluation:- Report of Training attended and delivery of seminar and actual experience in Industry will be evaluated in fifth semester under Profession Practices-III and marks will be given accordingly out of 50.